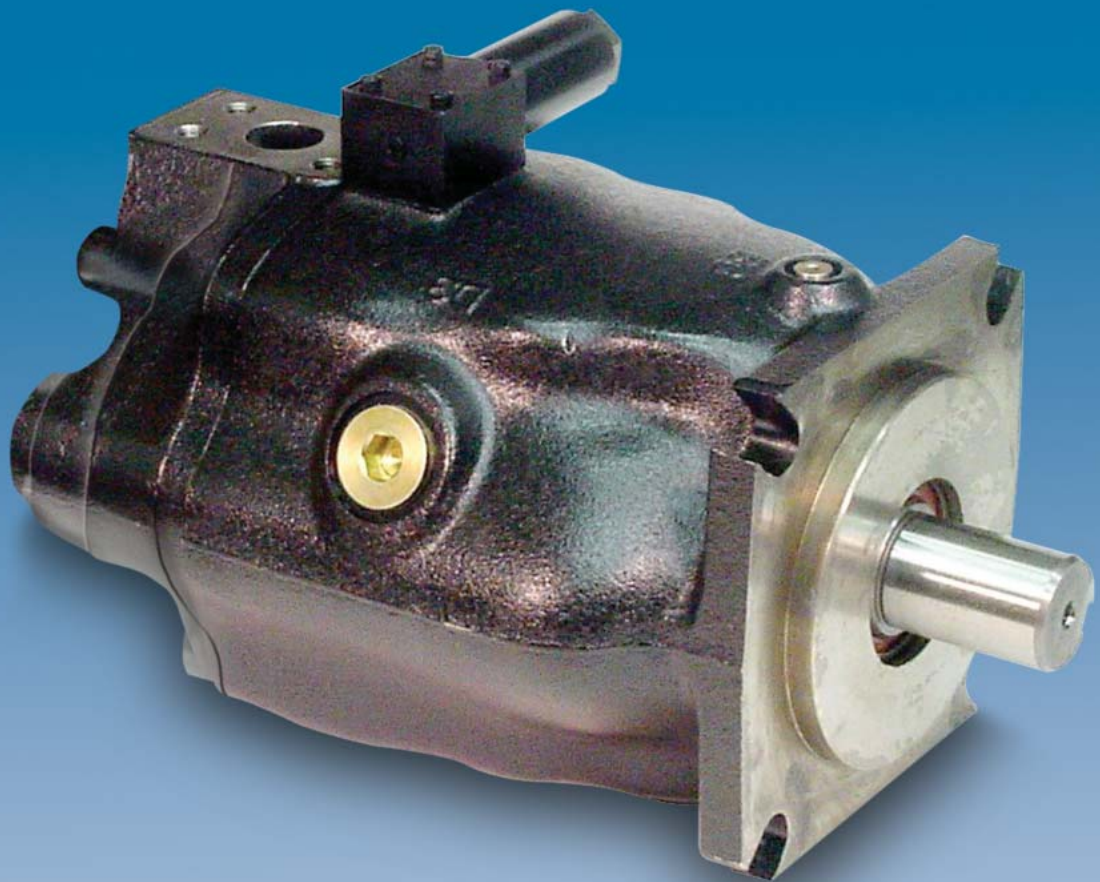




# ***PD Series Axial Piston Pumps Variable Displacement***

*Catalog HY28-2663/NA,EU*



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**General Information****General Information****Description**

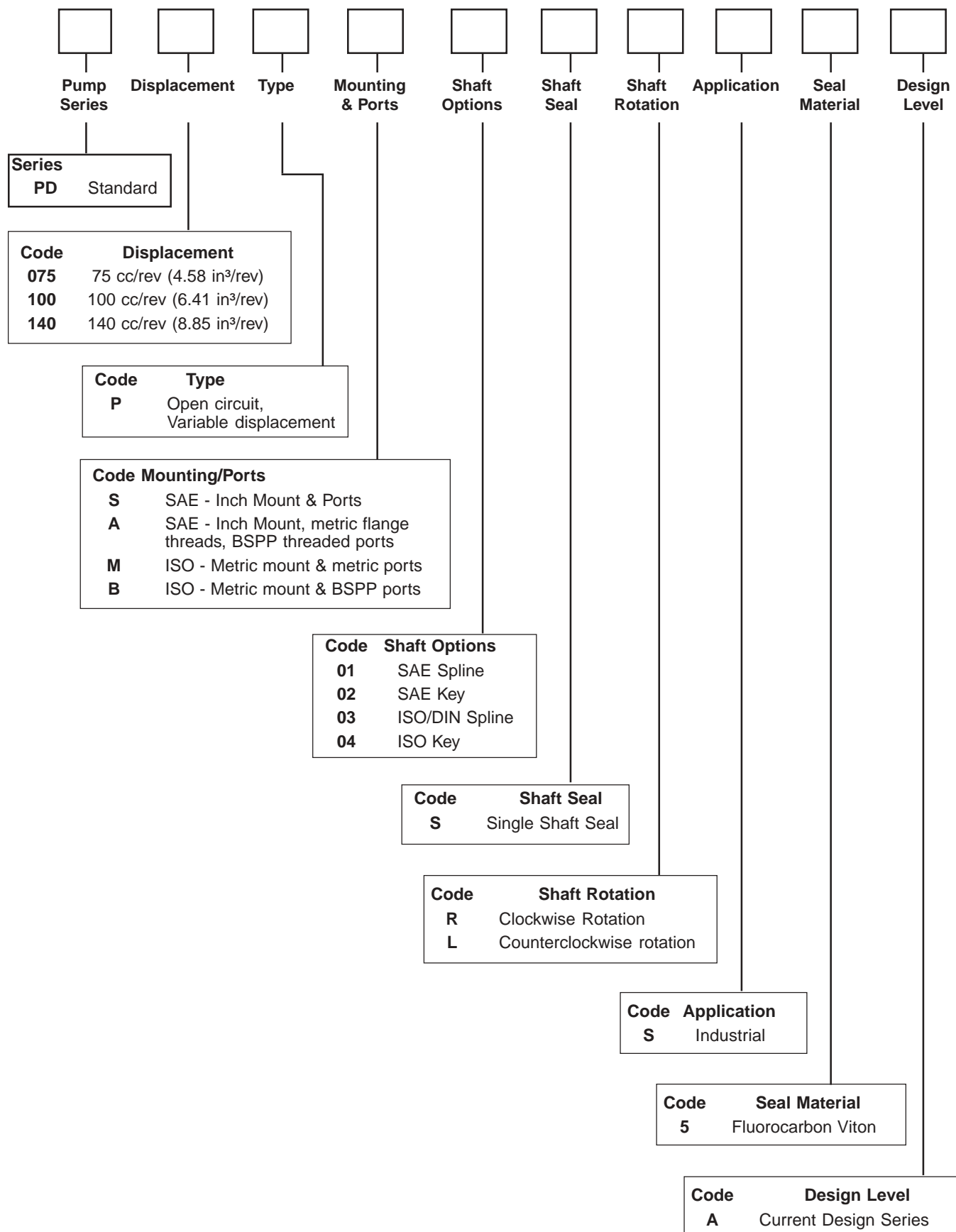
- variable displacement, axial piston pump for open-circuit applications
- medium pressure, continuous operation at pressures up to 280 bar
- low noise models for industrial markets
- quiet and efficient control capability

**Benefits**

- compact overall package size
- quiet operation
- low flow ripple to further reduce noise
- elastomer seals that eliminate gaskets and external leakage
- high operating efficiency for lower power consumption and reduced heat generation
- simple hydraulic controls with “no-leak” adjustments
- SAE and ISO standard mounting flanges and ports
- long life, tapered-roller shaft bearings
- long life, low friction, hydrostatically balanced cam bearings
- full power through-drive capability
- end or side inlet and outlet ports
- case drain ports for horizontal or vertical, shaft-up mounting
- optional minimum and maximum displacement adjustments
- optional case-to-inlet check valve to extend shaft seal life
- easy to service



## Ordering Information



## Ordering Information

Controls	Additional Control Options	Port Orientation	Mechanical Displacement Adjustment	Case-to-Inlet Check Valve	Thru-Drive Mounting Pad & Coupling	Paint	Special Features																													
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<sup>3</sup>See previous page for information and examples.

## Technical Information

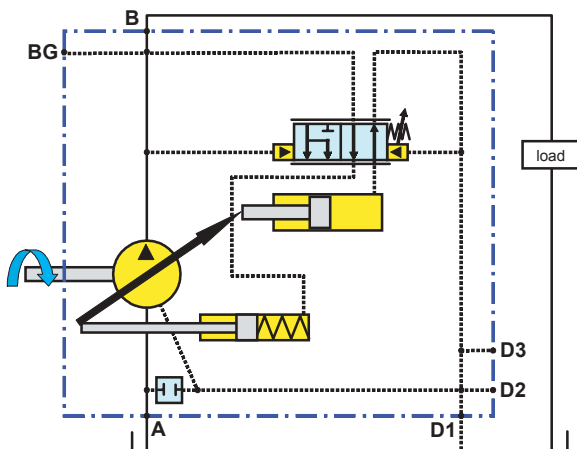
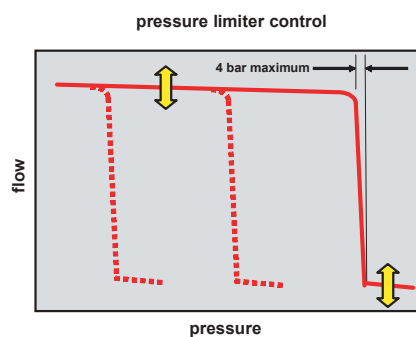
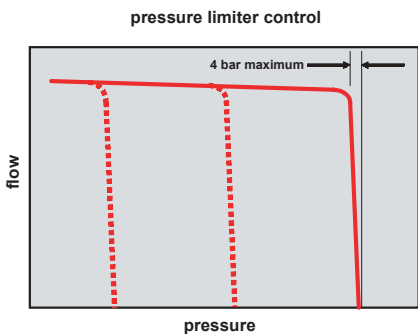
## Technical Data

Model	PD075	PD100	PD140
Maximum Displacement, cm <sup>3</sup> /rev cu.in./rev	75 4.58	100 6.01	140 8.54
Outlet Pressure – Continuous, bar psi	280 4000		
Intermittent*, bar psi	320 4500		
Peak, bar psi	350 5000		
Maximum Speed (1.0 bar abs inlet), rpm (0.8 bar abs inlet), rpm	1800		
Minimum Speed, rpm	1800	1800	1500
Inlet Pressure – Maximum, bar psi	10 145		
Rated, bar psi	1.0 absolute (0.0 gage)		
Minimum, bar psi	0.8 absolute (-0.2 gage)		
Case Pressure – Peak, bar	4.0 absolute (3.0 gage) and less than 0.5 bar above inlet pressure		
Rated, bar	2.0 absolute (1.0 gage) and less than 0.5 bar above inlet pressure		
Fluid Temperature Range, °C °F	-40 to +95 -40 to +203		
Fluid Viscosity – Rated, cSt Max. Intermittent, cSt Min. Intermittent, cSt	6 to 160 5000 (for cold starting) 5		
Fluid Contamination – Rated, ISO Maximum, ISO	20/18/14 21/19/16		
SAE Mounting – Flange, SAE	127-4 (C)		152-4 (D)
Key Shaft, SAE	32-1 (C)	38-1 (C-C)	44-1 (D)
Spline Shaft, SAE	14T-12/24P	17T-12/24P	13T-8/16P
Weight – End Port, kg lb	30 66	53 117	66 145
Side Port, kg lb	31 68	55 121	67 147
Thru-Drive, kg lb	35 77	51 112	82 180

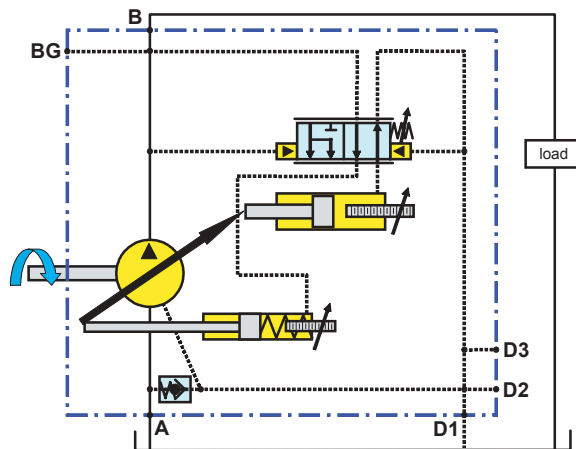
\*Intermittent pressure is defined as less than 10% of operation time, not exceeding 6 successive seconds

### Control Option “C”

The pressure limiter control is used to limit the maximum system pressure. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the compensator spring.



## Pressure Limiter Control



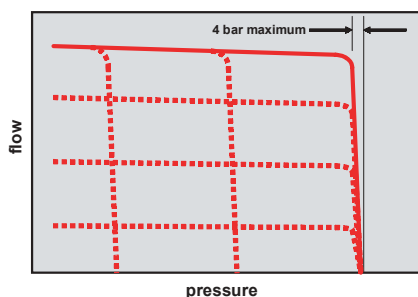
**Pressure Limiter Control**  
**with Optional Maximum & Minimum**  
**Displacement Adjustments and**  
**Case-to-Inlet Check Valve**  
 (A minimum displacement stop requires  
 the use of a system relief valve.)

## Control Option “L”

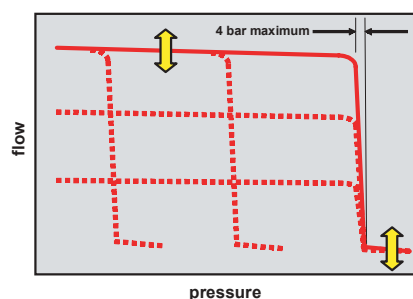
### Load Sensing and Pressure Limiter Control

These controls feature load sensing and maximum pressure compensation. Load sense controls are used to match pump flow and pressure to system demands, thus minimizing losses due to wasted horsepower. The pump automatically adjusts for changes in drive speed and load pressures to match the pump output flow to the load requirement. Since the pump load sense control will maintain a constant pressure drop across the main system throttling valve, the flow rate will remain constant, independent of changes in load pressure and pump shaft speed.

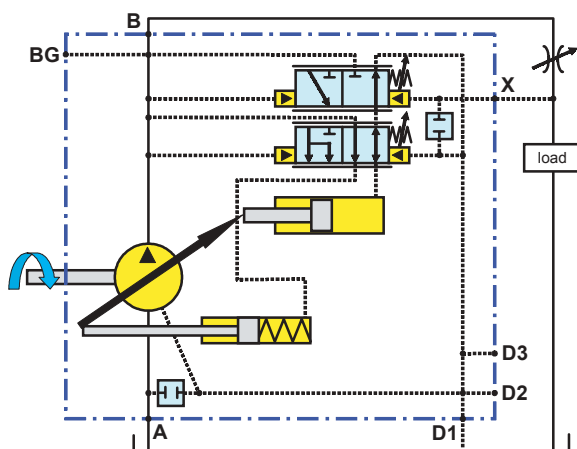
load sensing and pressure limiter control



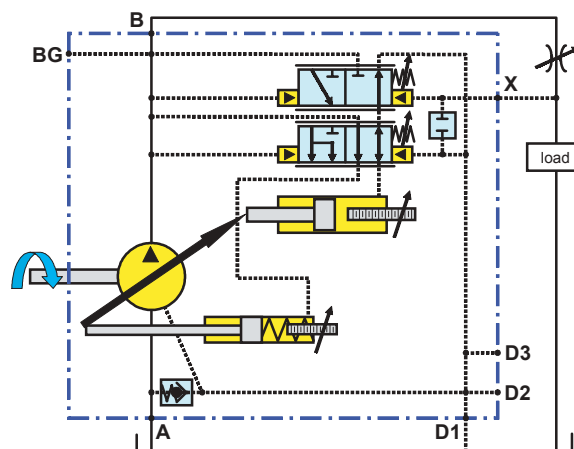
load sensing and pressure limiter control



schematic diagram



**Load Sensing and  
Pressure Limiter Control**

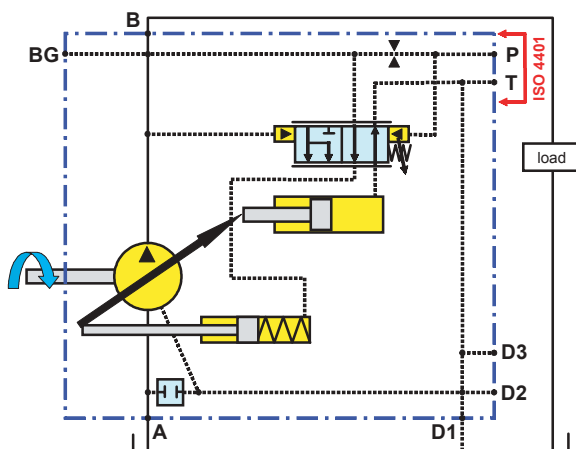
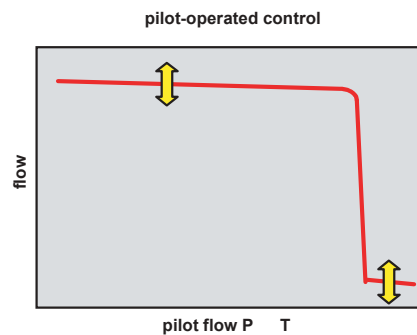
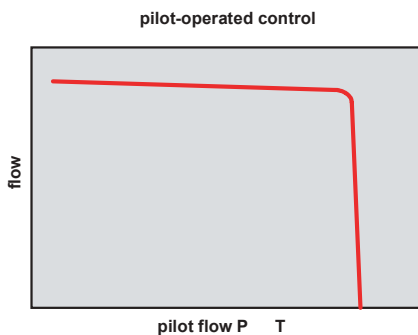


**Load Sensing and  
Pressure Limiter Control  
with Optional Minimum & Maximum  
Displacement Adjustments and  
Case-to-Inlet Check Valve**  
 (A minimum displacement stop requires  
the use of a system relief valve.)

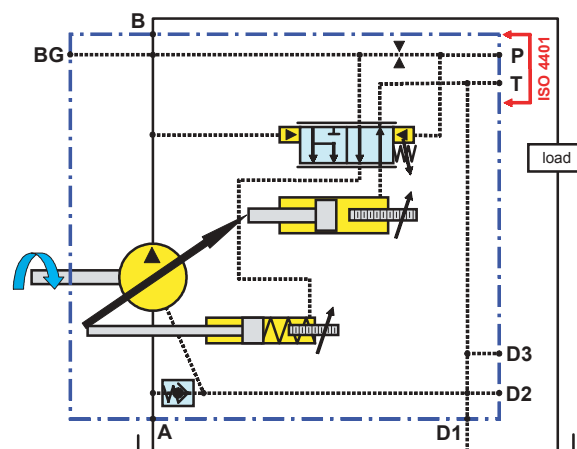


**Technical Information****Control Options “RN”****Pilot Operated Control with ISO 4401  
NG6 Interface**

This control allows the pump pressure compensator setting to be adjusted from a remote relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the remote relief valve.



**“RN”**  
**Pilot Operated Control**  
**with ISO 4401 NG6 Interface**

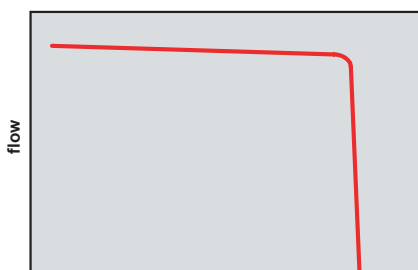


**“RN”**  
**with Optional Minimum & Maximum**  
**Displacement Adjustments and**  
**Case-to-Inlet Check Valve**  
(A minimum displacement stop requires  
the use of a system relief valve.)

**Control Options “RH”****Pilot Operated Control  
with Remote Control Port Z**

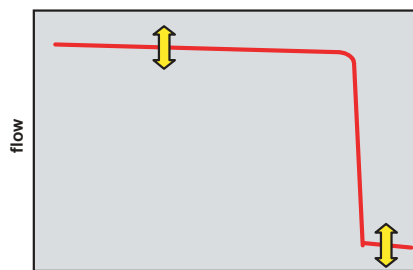
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pilot-operated control

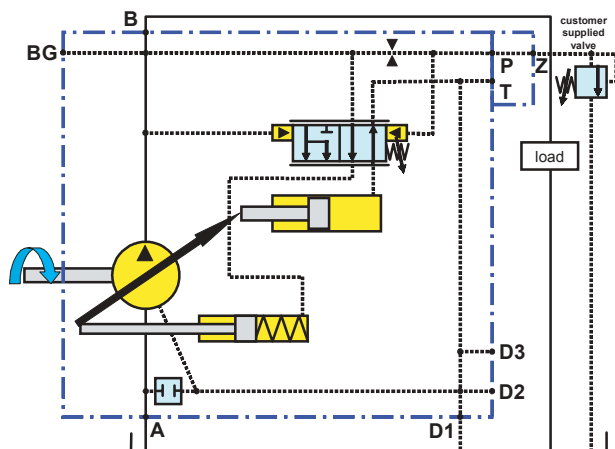
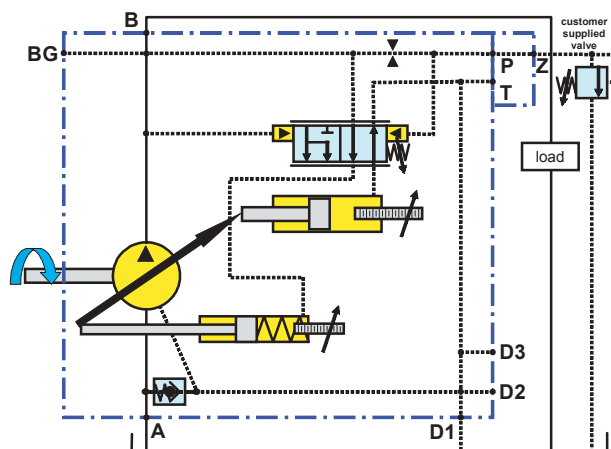


pilot flow Z T

pilot-operated control



pilot flow Z T

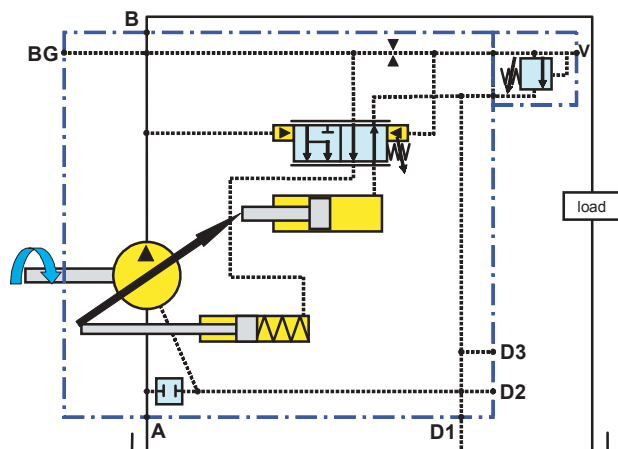
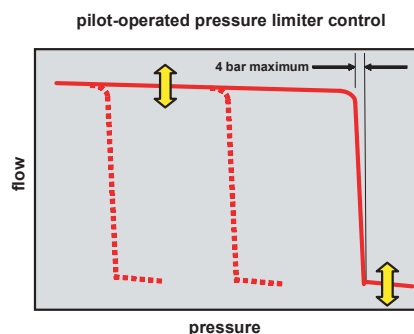
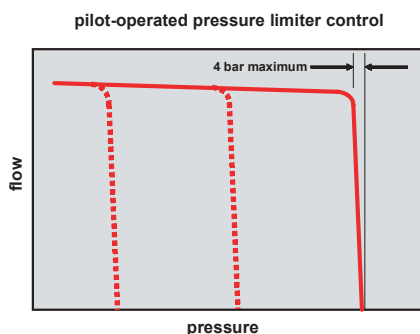
**“RH”  
Pilot Operated****“RH”  
with Optional Minimum & Maximum  
Displacement Adjustments and  
Case-to-Inlet Check Valve**  
(A minimum displacement stop requires  
the use of a system relief valve.)

\* See following pages for typical control characteristics

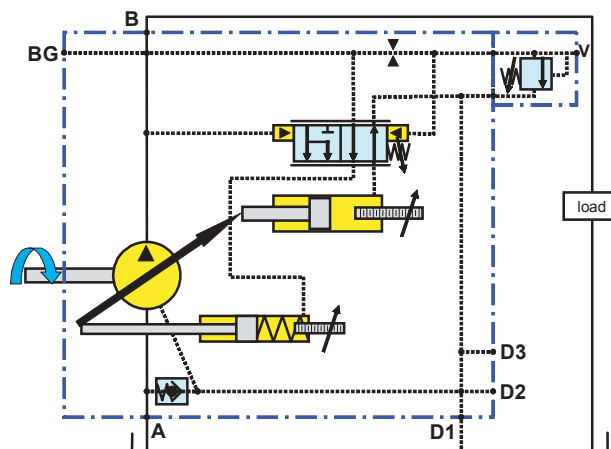
## Control Options “RM”

### Pilot Operated Pressure Limiter Control with Vent Port V

This control allows the pump pressure compensator setting to be adjusted from a remote relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the remote relief valve.



**“RM”**  
**Pilot Operated Pressure Control**

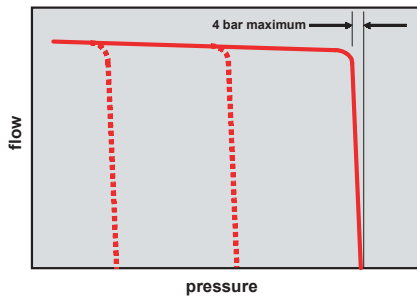


**“RM”**  
**with Optional Minimum & Maximum  
 Displacement Adjustments and  
 Case-to-Inlet Check Valve**  
 (A minimum displacement stop requires  
 the use of a system relief valve.)

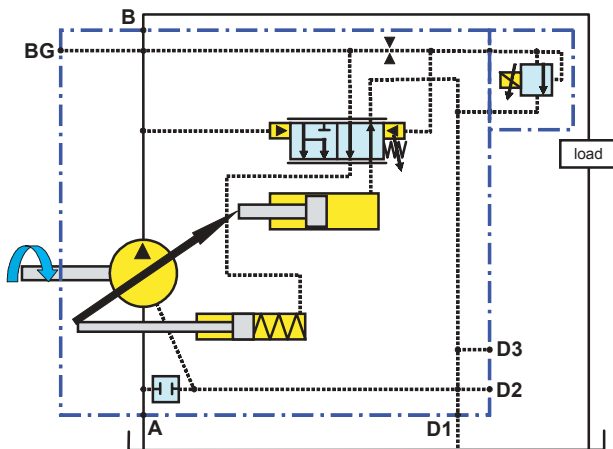
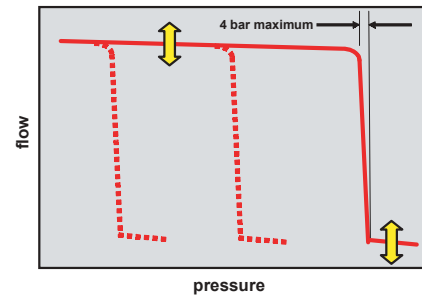
**Technical Information****Control Options “RE”****Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment**

This control allows the pump pressure compensator setting to be adjusted from a remote relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the remote relief valve.

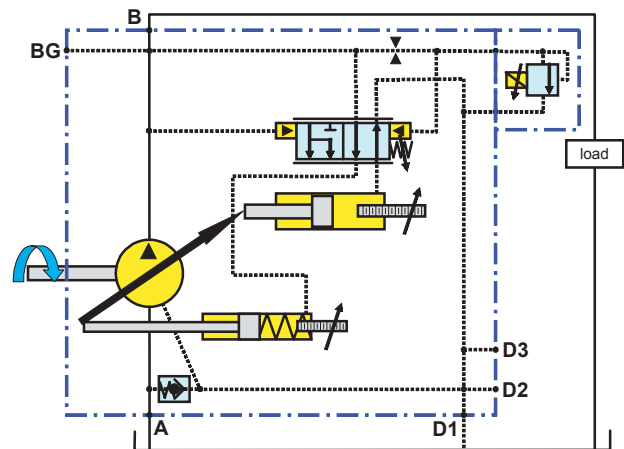
pilot-operated pressure limiter control



pilot-operated pressure limiter control

**“RE”**

**Pilot Operated Pressure Limiter Control  
with Proportional Electronic Adjustment**

**“RE”**

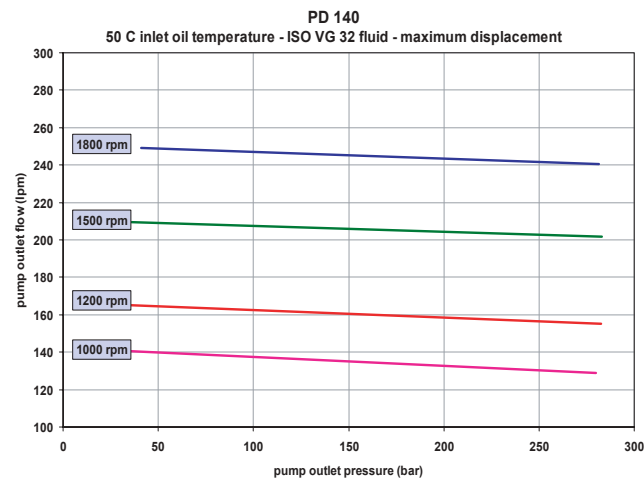
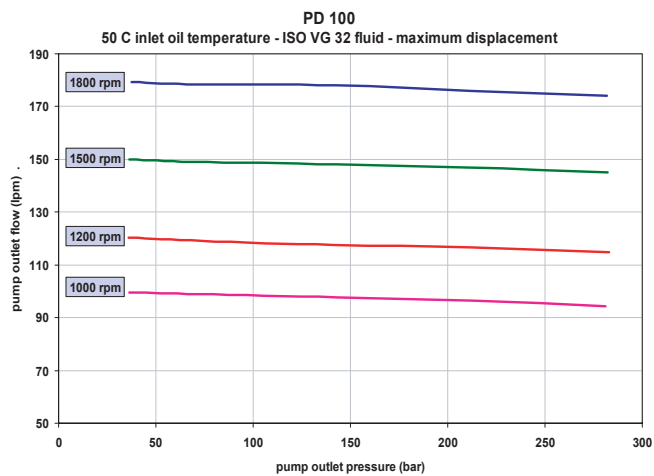
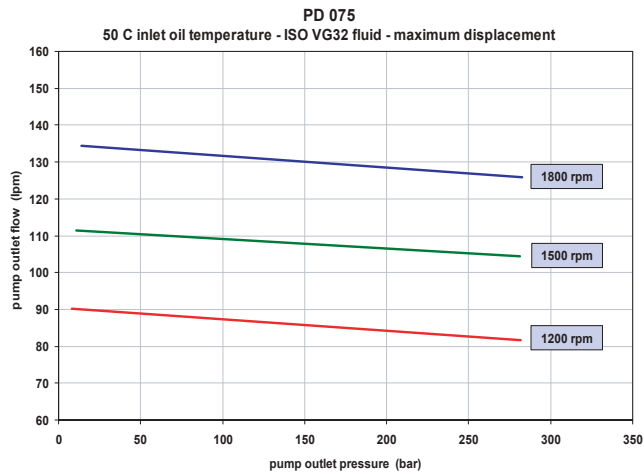
**with Optional Minimum & Maximum  
Displacement Adjustments and  
Case-to-Inlet Check Valve**

(A minimum displacement stop requires  
the use of a system relief valve.)

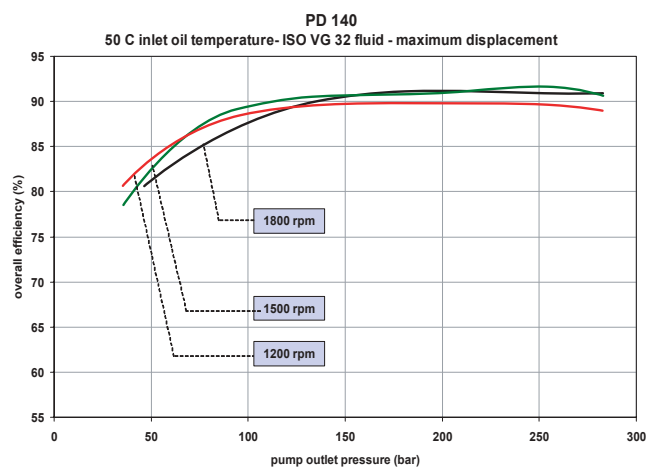
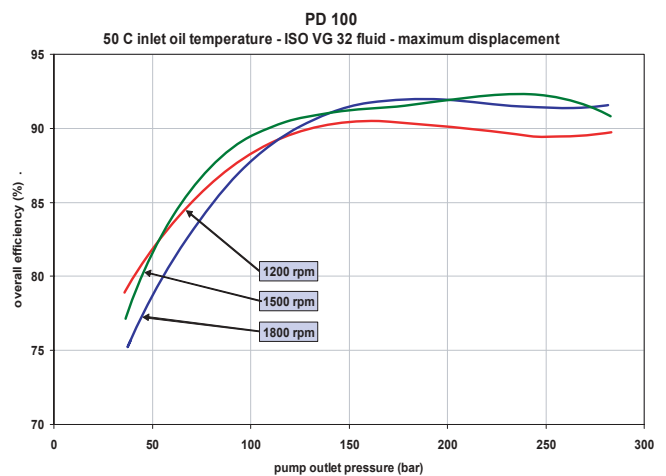
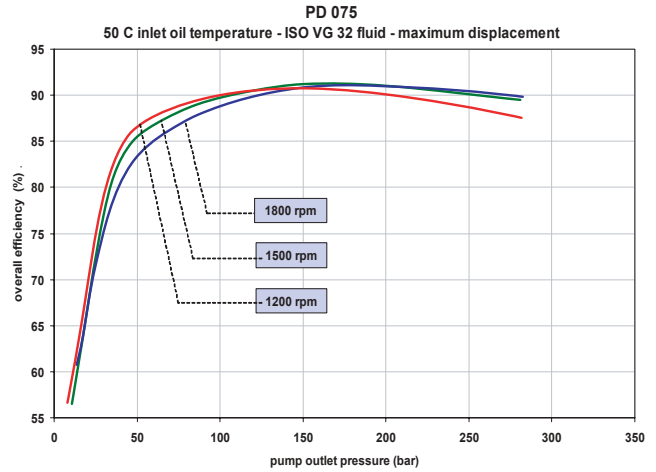
**Performance Data****Typical Control Response Time**

Control Description	Pump Operating Condition	Typical Control Response Time (ms)		
		075	100	140
"C" Pressure Limiter	Maximum Displacement to Zero	21	26	30
	Zero Displacement to Maximum	89	108	125
"L" Load Sensing	Maximum Displacement to Zero	40	43	45
	Zero Displacement to Maximum	97	189	280
"R" Pilot Operated Control	Maximum Displacement to Zero	37	39	40
	Zero Displacement to Maximum	115	123	130

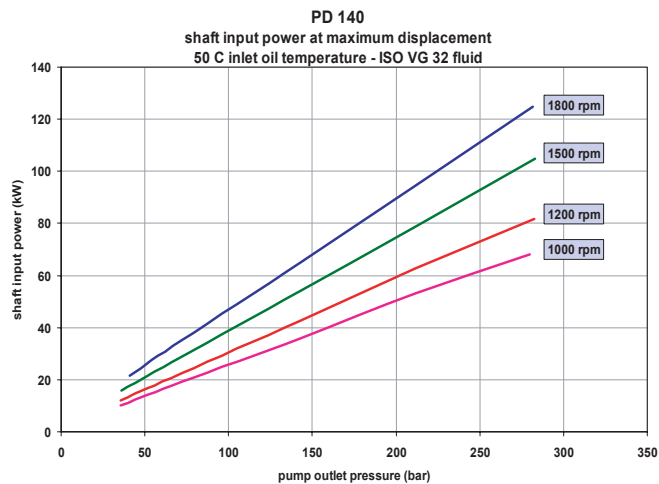
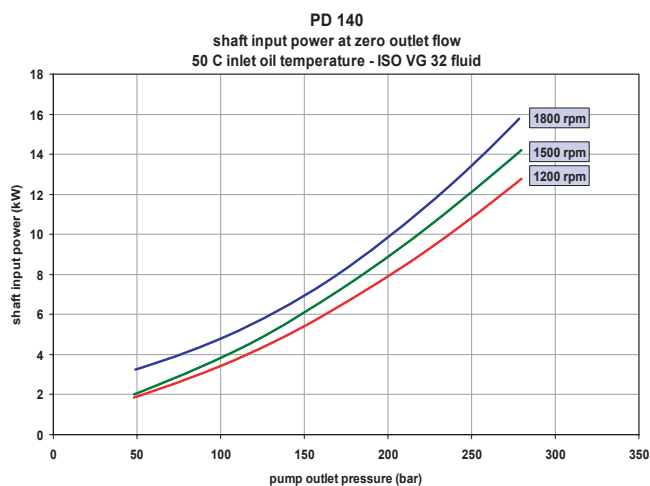
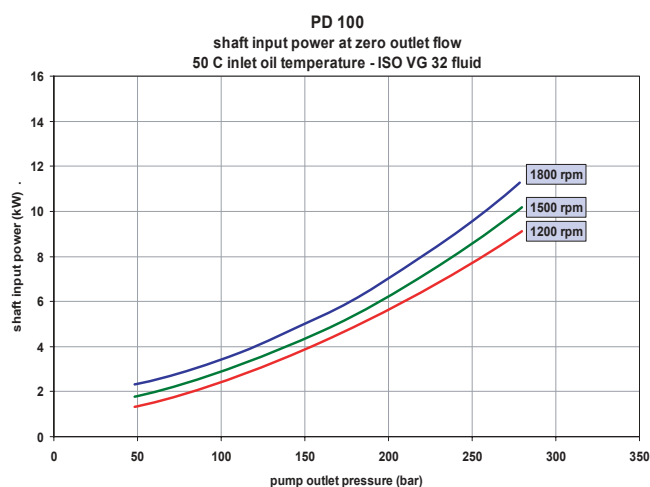
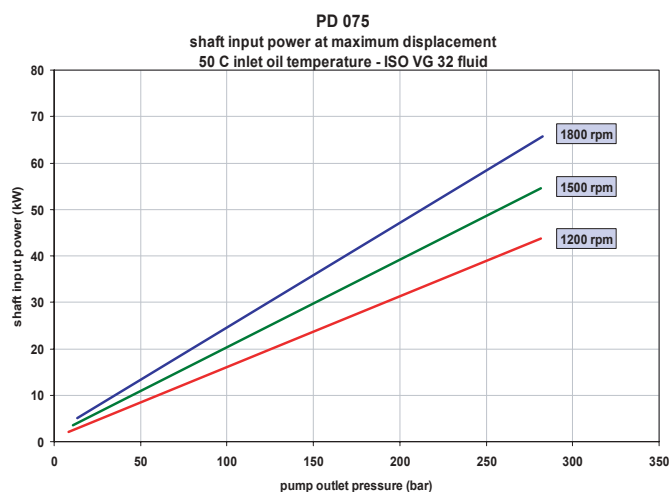
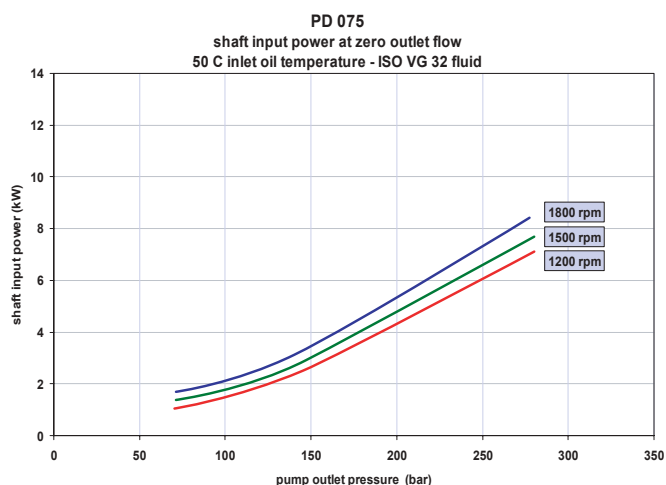
## PD Series Pump Outlet Flow



## PD Series Overall Efficiency

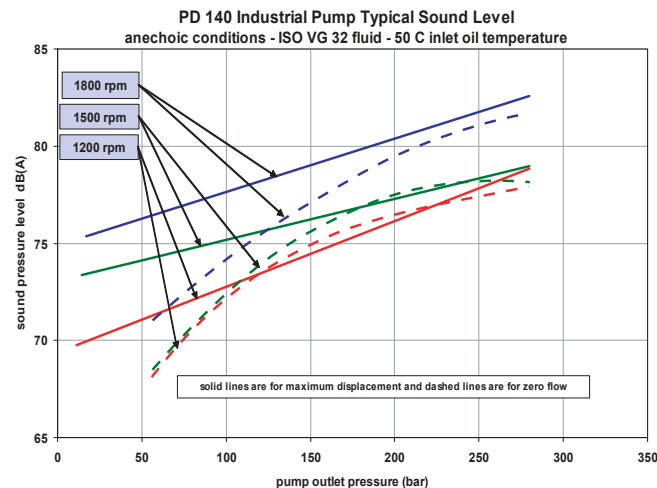
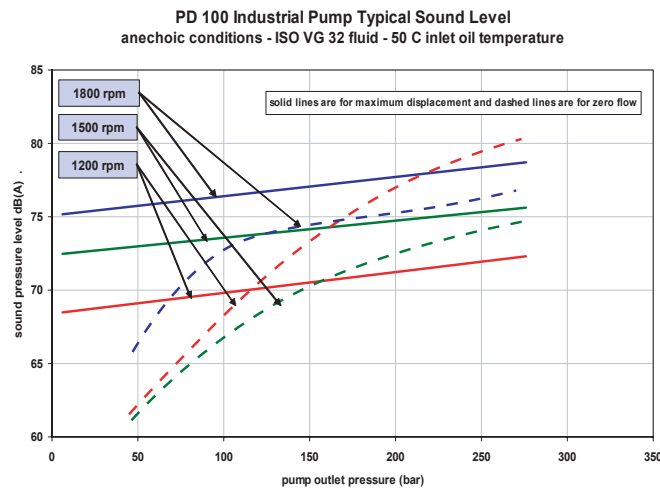
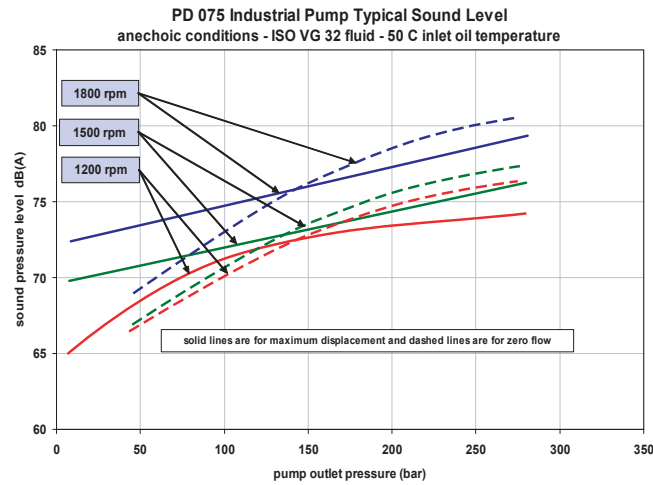


## PD Series Shaft Input Power



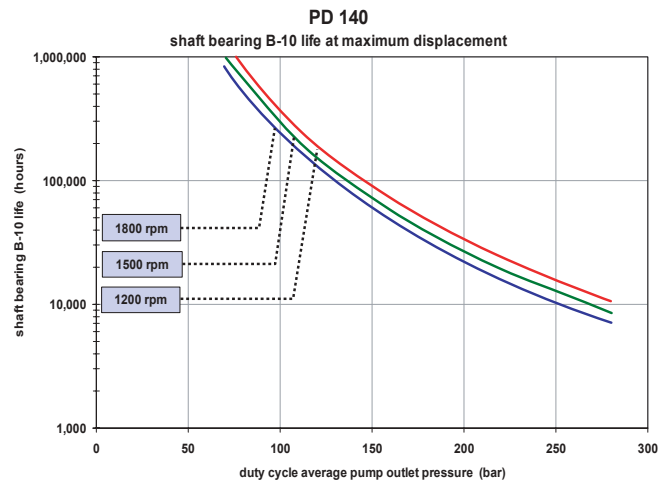
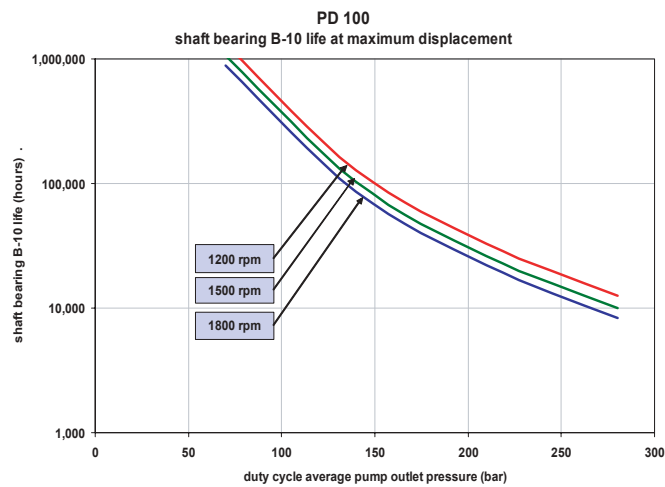
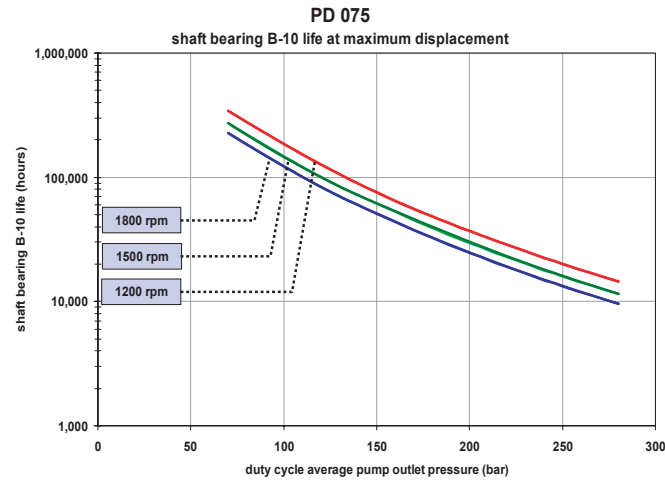
## PD Series Typical Noise Characteristics

(These are anechoic sound pressure readings.)



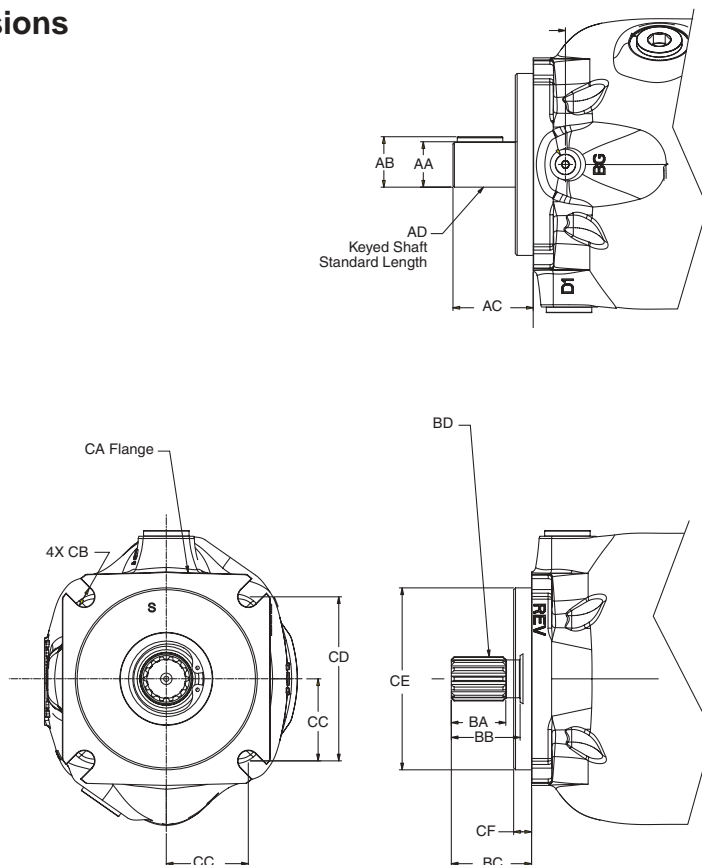


## PD Series Shaft Bearing Life



## Pump Installation - PD075

### Input Shaft Dimensions



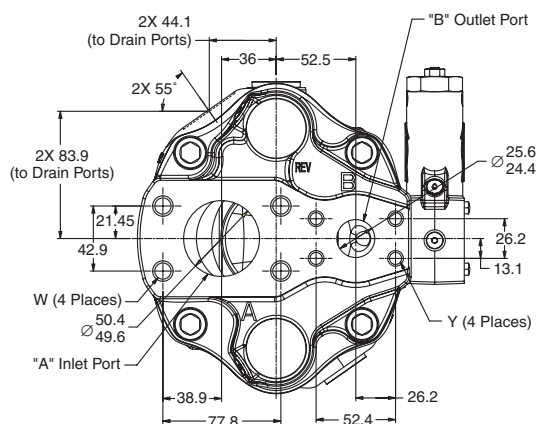
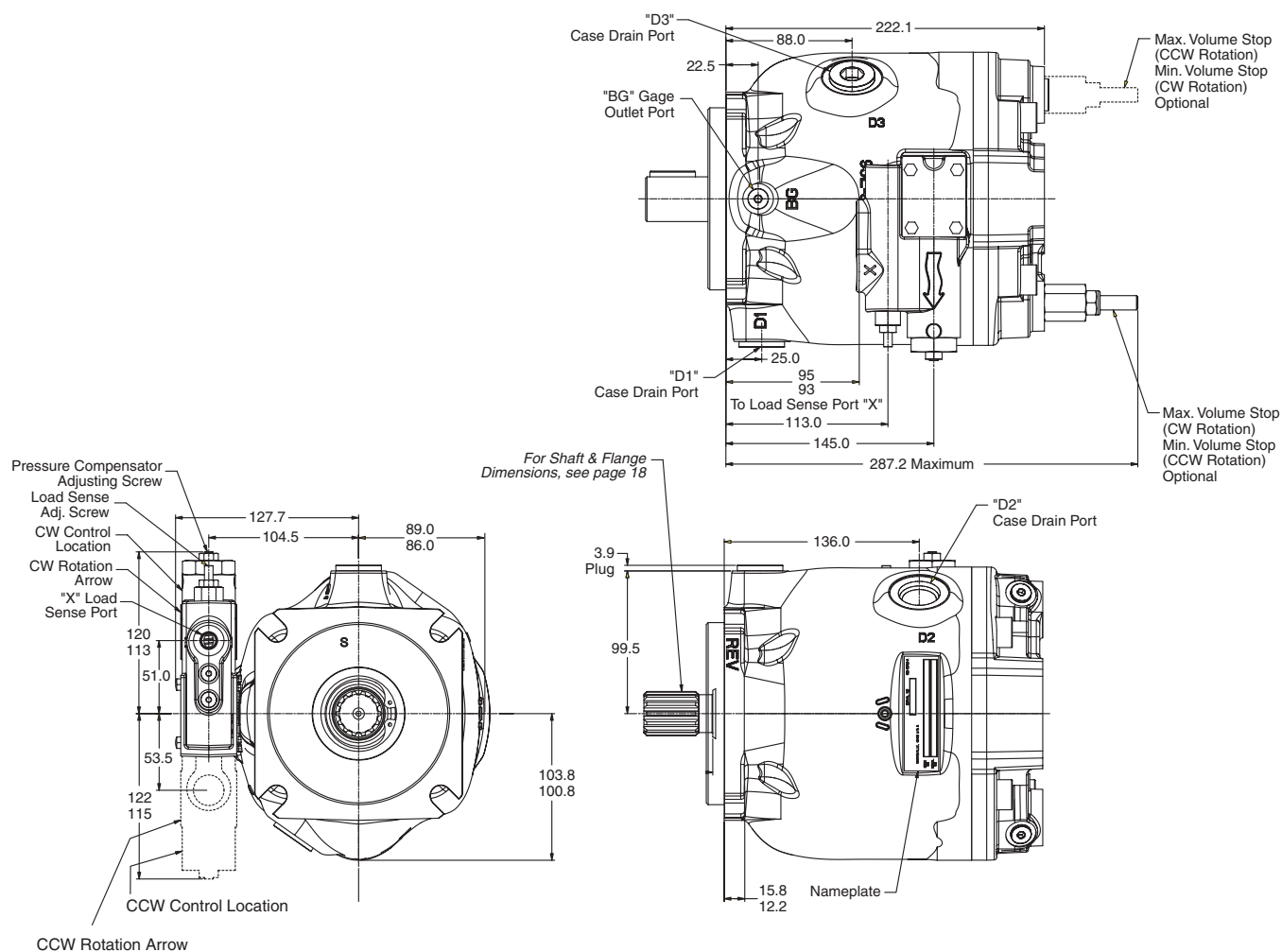
PD075	ISO	SAE
AA	32.021/32.002	31.75/31.70
AB	35.00/34.71	35.33/35.02
AC	68.8/67.2	56.8/55.2
AD	ISO E32N	SAE J744 32.1 C
BA	22.0	38.0
BB	36	48
BC	47.0/46.0	56.8/55.2
BD	SPLINE: ISO 3019/202991-P32N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 32 TOOTH THICKNESS - 9e	SPLINE: SAE J744 SAE 32-4C INVOLUTE SPLINE DATA CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.2268 IN PITCH DIAMETER - 1.1666
CA	ISO 3019/202991 125B4SW	SAE J744 JUN96 127-4 C
CB	13.77/13.50	14.4 DIA.
CC	56.6	57.2
CD	113.2 SQUARE	114.5 SQUARE
CE	125.00/124.94 ISO 3019/2	127.00/126.95 SAE J744
CF	9.5/9.0	12.7/12.2

## Dimensional Data

## Pump Installation - PD075

## End Port

## "L" Control Option



PD075 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 <sup>C</sup>	50mm DN 51 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	25mm code 61 <sup>C</sup>	25mm DN25 <sup>B</sup>	—
Y Threads	¾ - 16 UNC-2B <sup>C</sup>	M10 x 1.5 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-12 <sup>D</sup>	M27x2 <sup>A</sup>	¾" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1  
 Note B: Metric 4-bolt flange port conforms to ISO 6162  
 Note C: Inch 4-bolt flange port conforms to SAE J518  
 Note D: Inch o-ring boss port conforms to SAE J514  
 Note E: BSP boss port conforms to ISO 228-1

CCW Pump will have inlet and outlet gauge ports reversed.

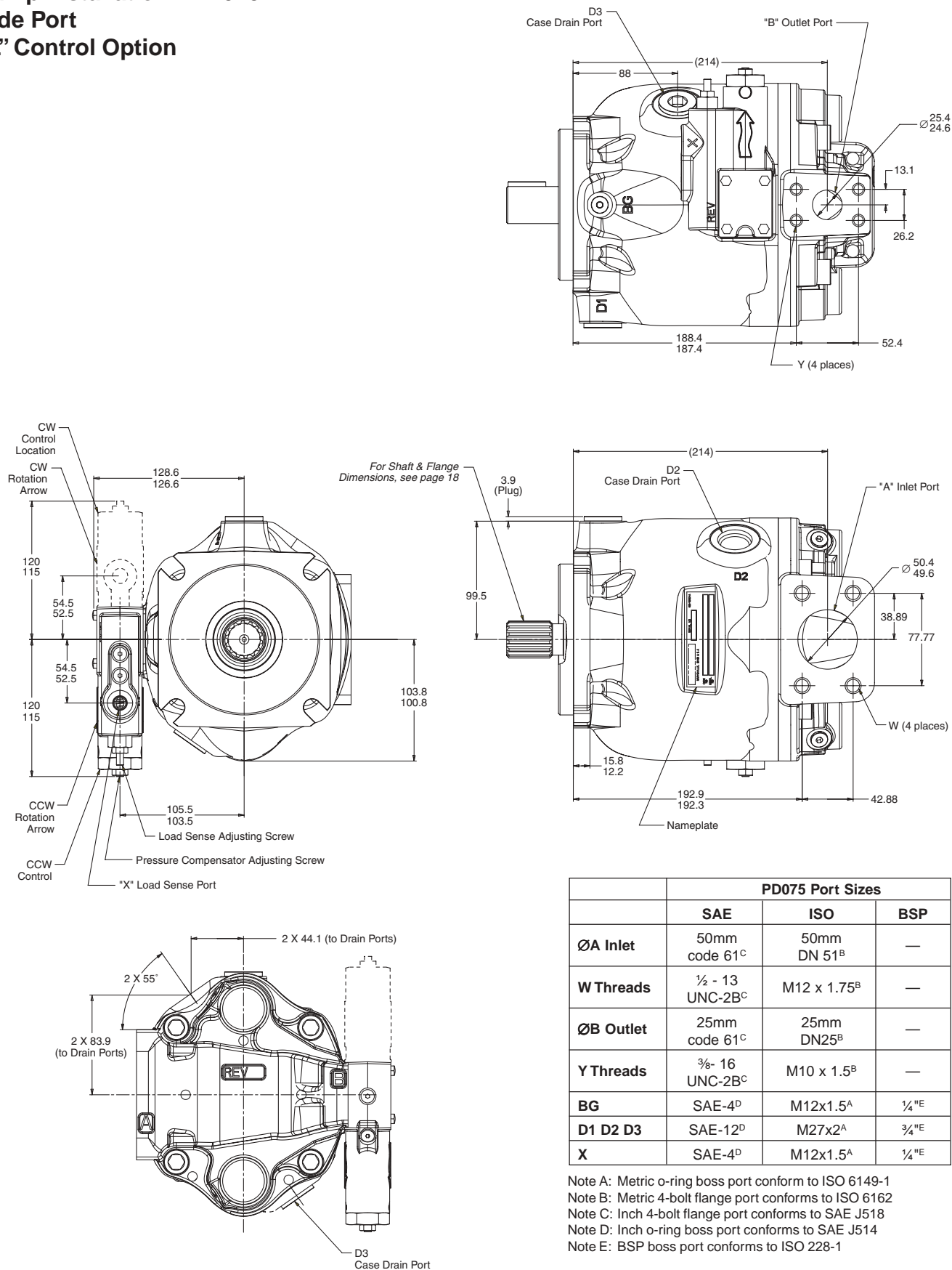
## Dimensional Data

Variable Displacement Piston Pumps  
Series PD

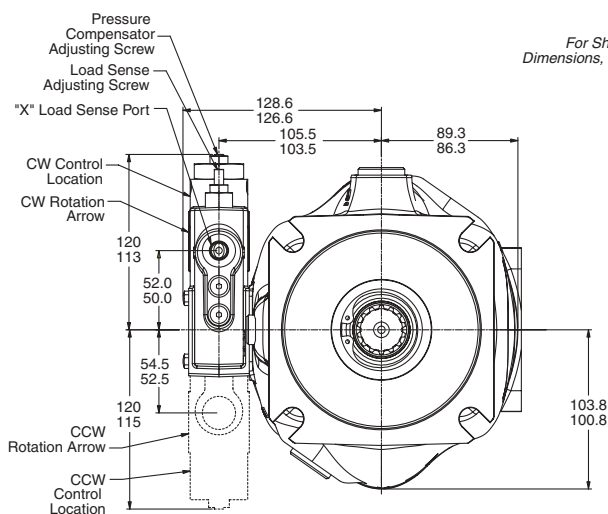
## Pump Installation - PD075

## Side Port

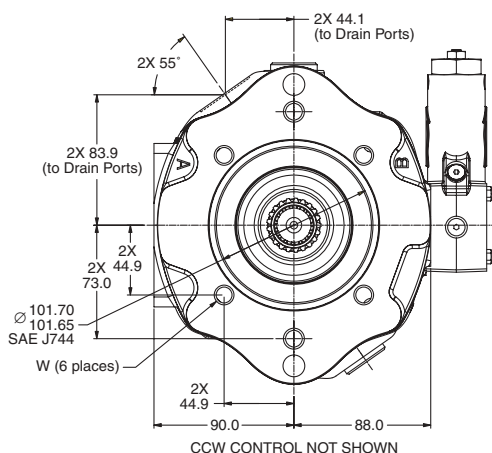
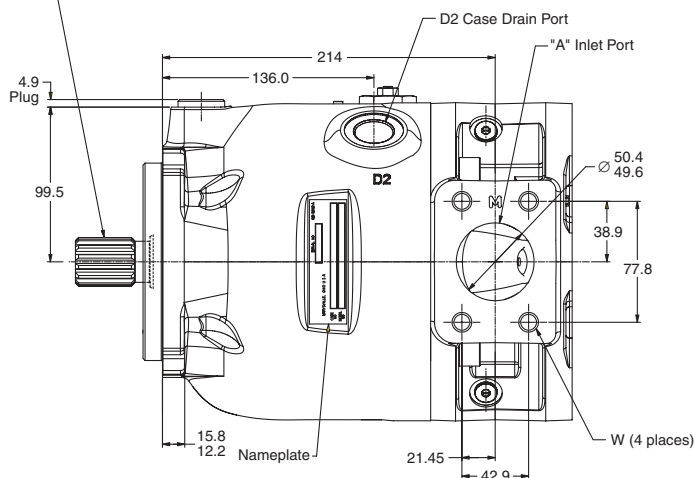
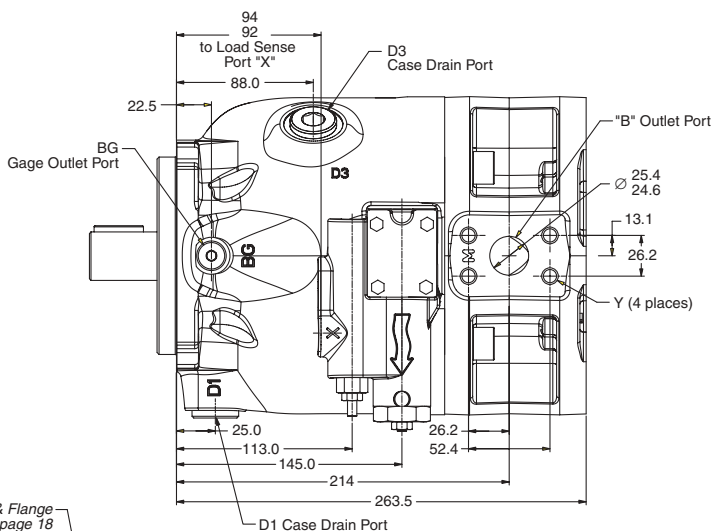
## "L" Control Option



## Dimensional Data

Variable Displacement Piston Pumps  
Series PDPump Installation - PD075  
Side Ports with Thru-Drive  
“L” Control Option

For Shaft &amp; Flange Dimensions, see page 18



Shaft Location	PD075 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE C 32-1 Key	562
	SAE C 14T Spline	915
	ISO E32N Key	576
	ISO 14T Spline	915
Thru-Drive End	Spline Coupling	458

	PD075 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	50mm code 61 <sup>C</sup>	50mm DN 51 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	25mm code 61 <sup>C</sup>	25mm DN25 <sup>B</sup>	—
Y Threads	¾ - 16 UNC-2B <sup>C</sup>	M10 x 1.5 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼ <sup>E</sup>
D1 D2 D3	SAE-12 <sup>D</sup>	M27x2 <sup>A</sup>	¾ <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼ <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

Note B: Metric 4-bolt flange port conforms to ISO 6162

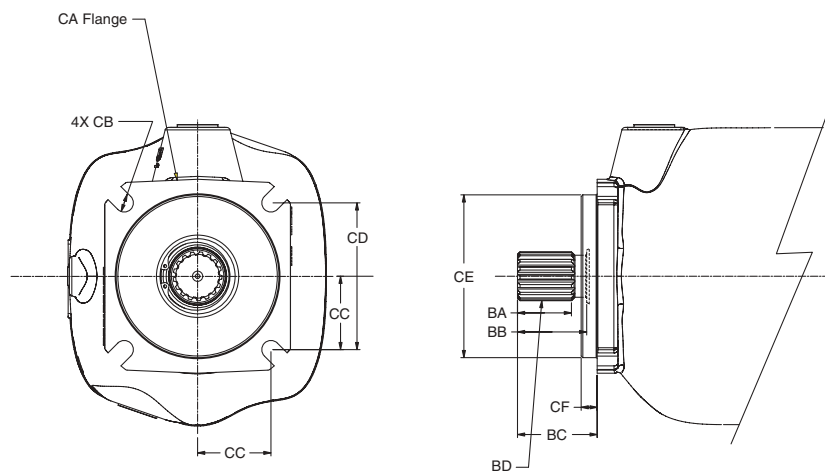
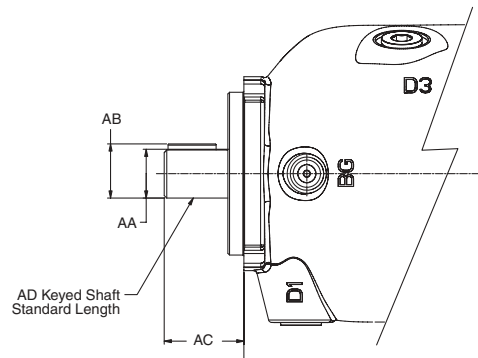
Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

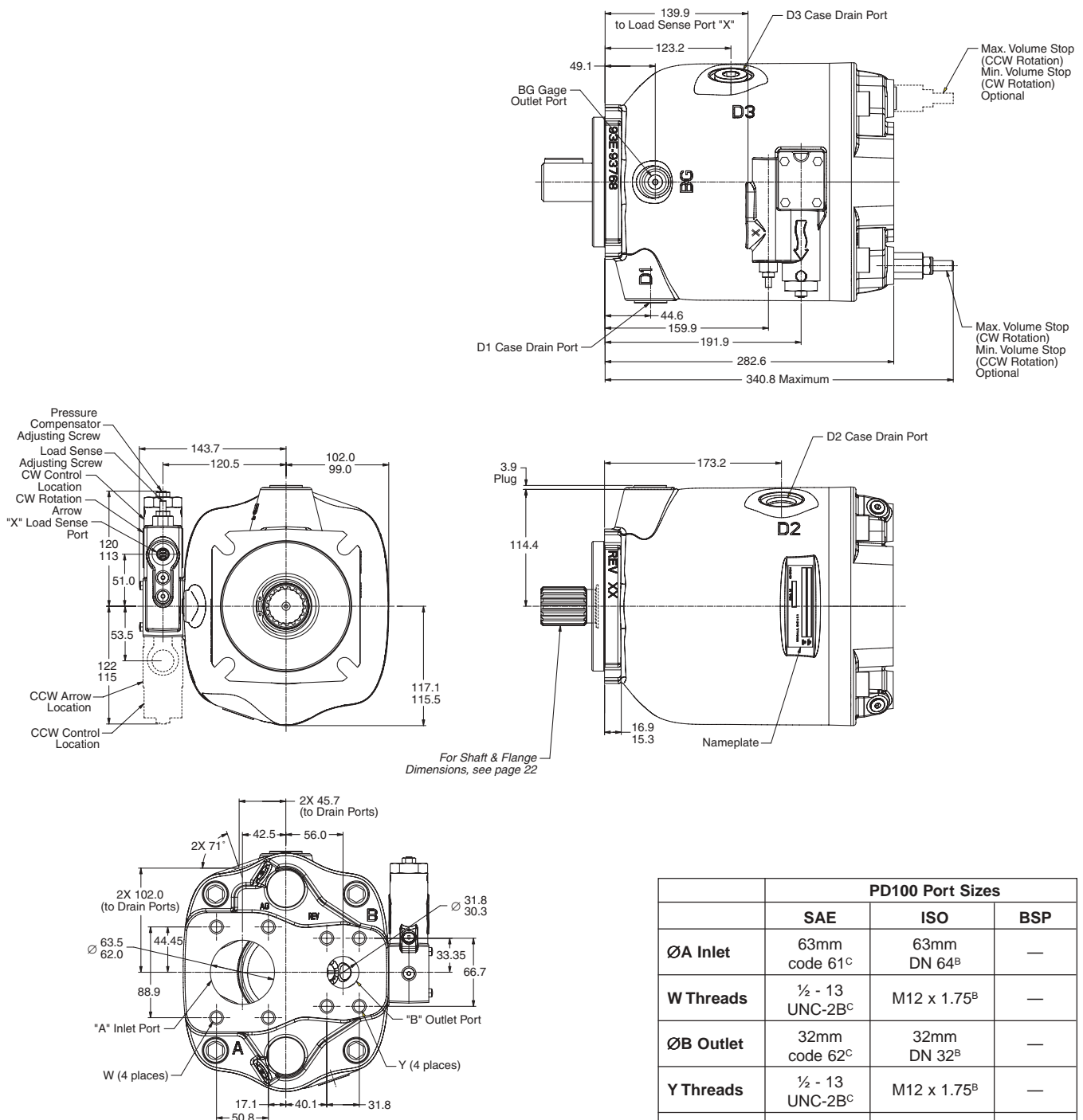
## Pump Installation - PD100

### Input Shafts



PD100	ISO	SAE
AA	40.021/40.002	38.10/38.05
AB	43.00/42.71	42.35/42.17
AC	92.8/91.2	62.8/61.2
AD	ISO E40N	SAE J744 38.1(C-C)
BA	20.0	42.1
BB	45.0	54.0
BC	56.0/55.0	62.8/61.2
BD	SPLINE: ISO 3019/2-2001-P40N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 18 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 39.60 TOOTH THICKNESS - 9e	SPLINE: SAE ASA-B 1960 SAE 38-4(C-C) INVOLUTE SPLINE DATA CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 17 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.4793/1.4763 IN PITCH DIAMETER - 1.4167
CA	ISO 3019/2-2001 125B2SW	SAE J744 JUN96 127-4 C
CB	13.77/13.50	14.4 DIA.
CC	56.6	57.2
CD	113.2 SQUARE	114.5 SQUARE
CE	125.00/124.94 ISO 3019/2	127.00/126.95 SAE J744
CF	9.5/9.0	12.7/12.2

## Dimensional Data

Variable Displacement Piston Pumps  
Series PDPump Installation - PD100  
End Ports  
"L" Control Option

	PD100 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-12 <sup>D</sup>	M27x2 <sup>A</sup>	¾" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

Note B: Metric 4-bolt flange port conforms to ISO 6162

Note C: Inch 4-bolt flange port conforms to SAE J518

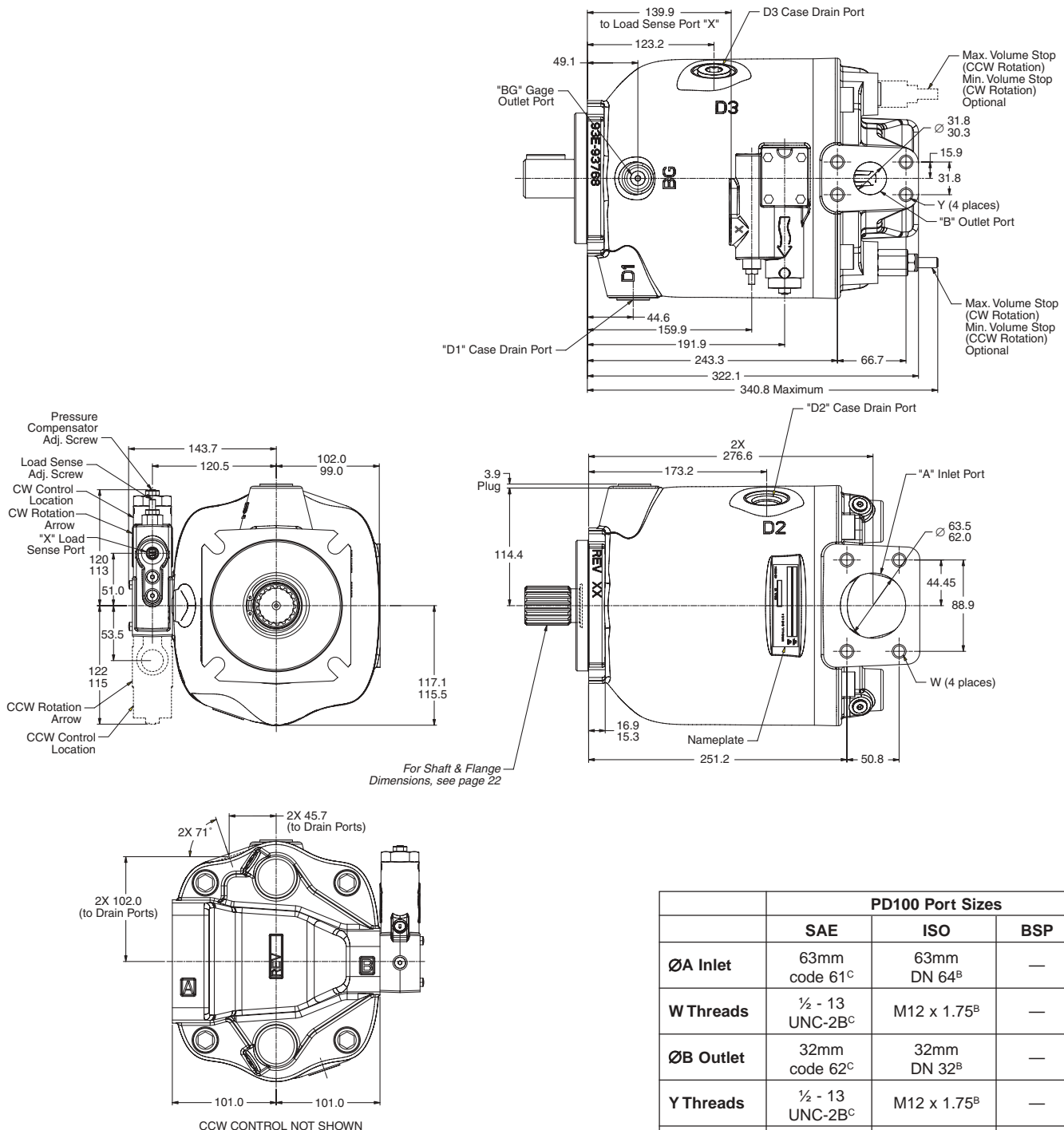
Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

## Pump Installation - PD100

## Side Ports

## "L" Control Option



	PD100 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-12 <sup>D</sup>	M27x2 <sup>A</sup>	¾" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

Note B: Metric 4-bolt flange port conforms to ISO 6162

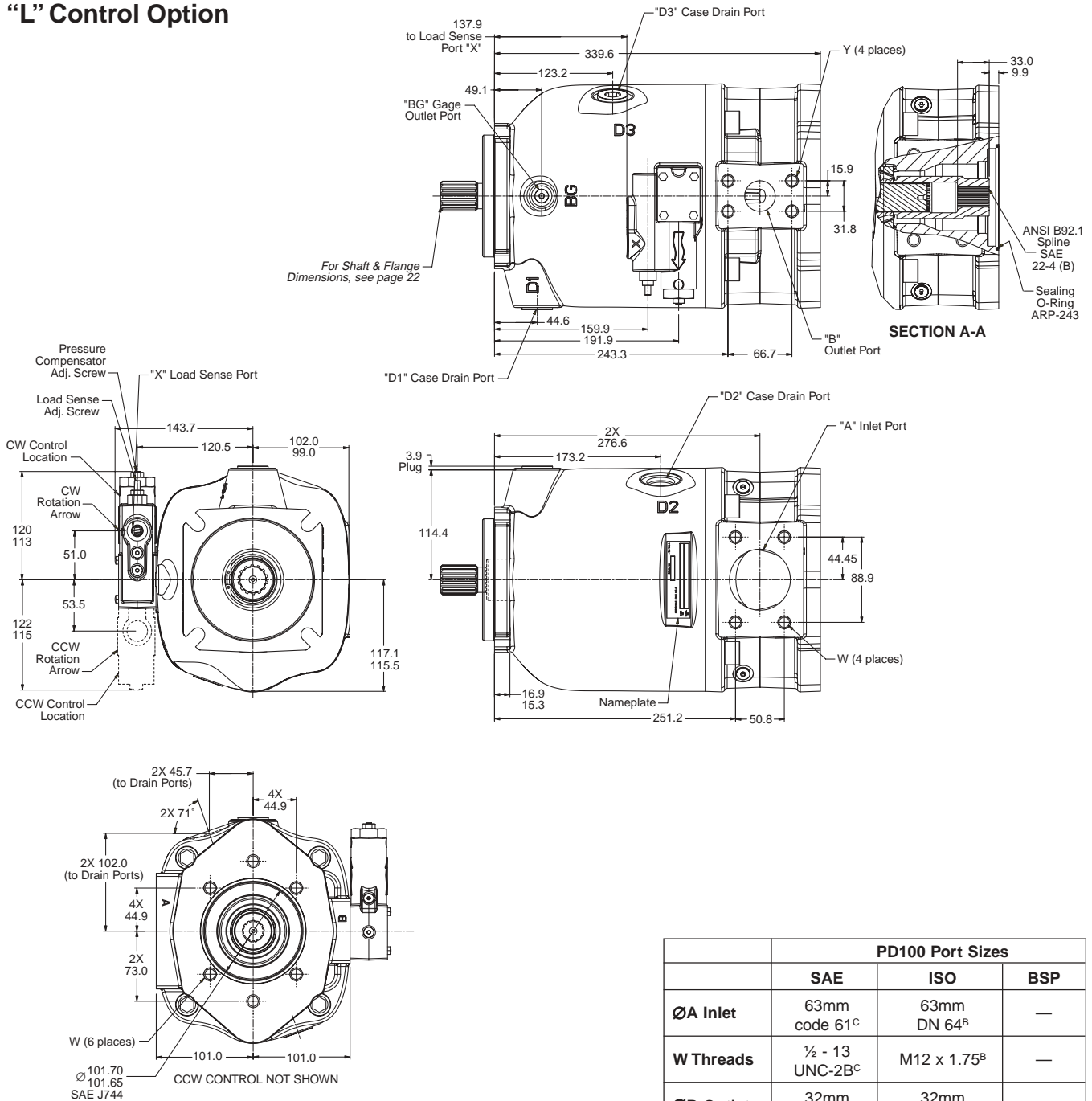
Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1



# Pump Installation - PD100 Side Ports with Thru-Drive “L” Control Option



Shaft Location	PD100 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE C-C 38-1 Key	980
	SAE C-C 17T Spline	1220
	ISO E40N Key	1157
	ISO 18T Spline	1220
Thru-Drive End	Spline Coupling	610

	PD100 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-12 <sup>D</sup>	M27x2 <sup>A</sup>	¾" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

Note B: Metric 4-bolt flange port conforms to ISO 6162

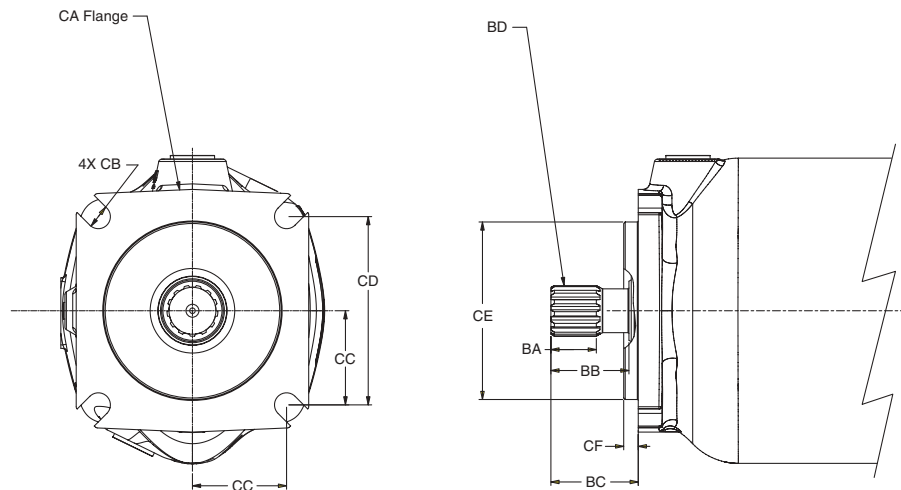
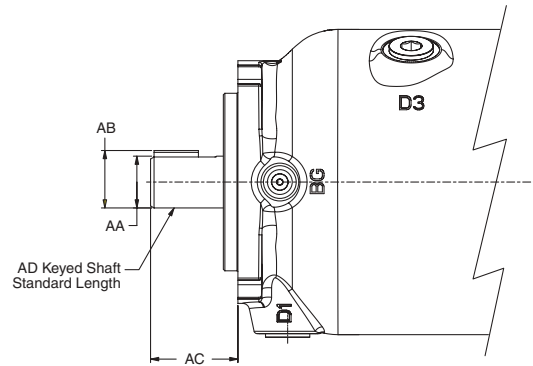
Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

## Pump Installation - PD140

### Input Shafts



PD140	ISO	SAE
AA	50.027/50.002	44.45/44.40
AB	53.50/53.21	49.43/49.17
AC	92.8/91.2	75.8/74.2
AD	ISO E50N	SAE J744 44-1(D)
BA	25.0	39.0
BB	55.0	67.0
BC	66.0/65.0	75.8/74.2
BD	SPLINE: ISO 3019/2-2001-P50N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 24 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 49.60 TOOTH THICKNESS - 9e	SPLINE: SAE J498-B 1969 SAE 44-4(D) INVOLUTE SPLINE DATA CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 8/16 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.7210/1.7160 IN PITCH DIAMETER - 1.6250
CA	ISO 3019/2-2001 160B2SW	SAE J744 JUN96 152-4(D)
CB	17.77/17.50	20.9/20.5 DIA.
CC	70.7	80.8
CD	141.4 SQUARE	161.6 SQUARE
CE	160.00/159.94 ISO 3019/2	152.40/152.35 SAE J744
CF	9.5/9.0	12.7/12.2

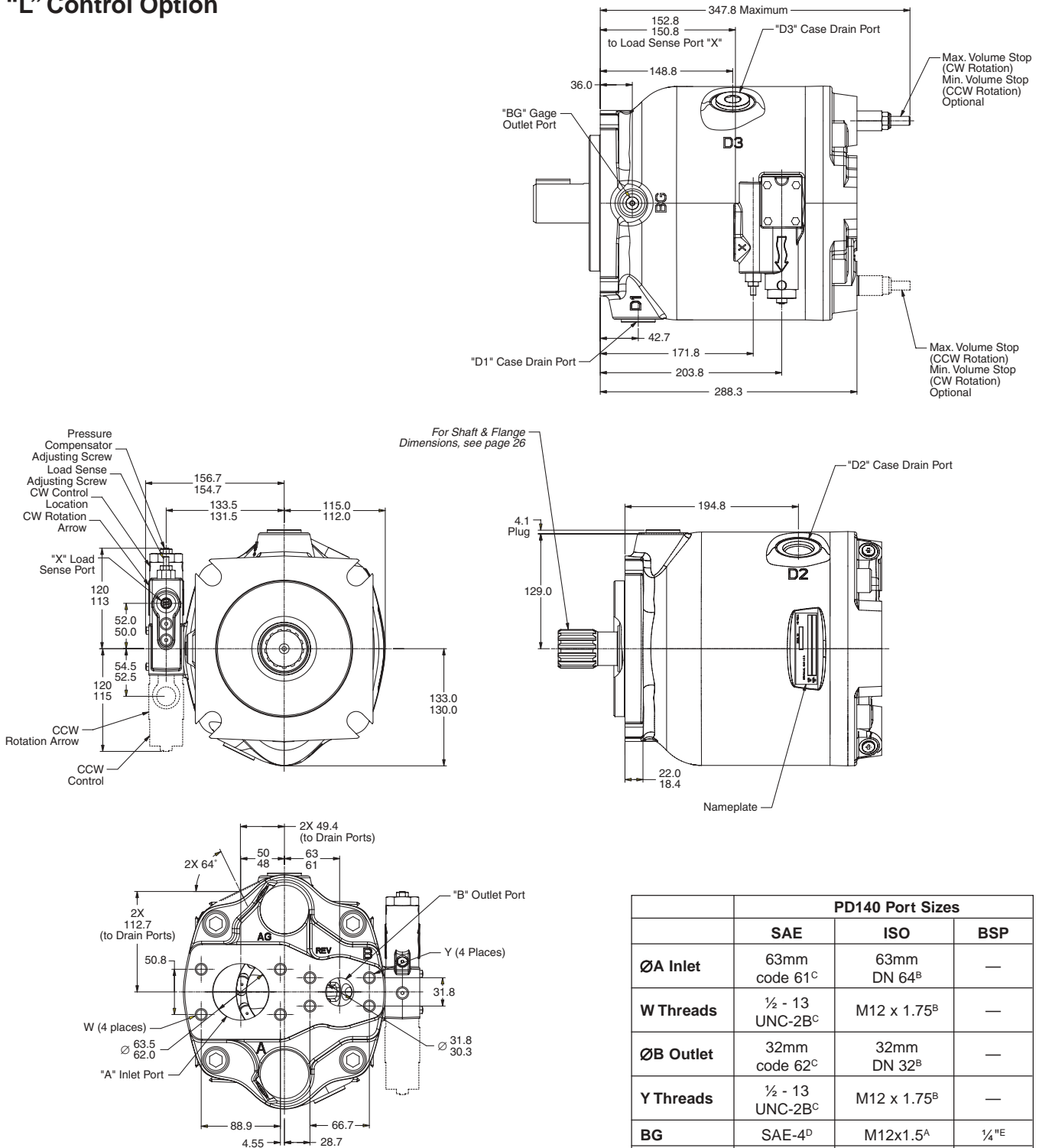
## Dimensional Data

Variable Displacement Piston Pumps  
Series PD

## Pump Installation - PD140

## End Ports

## “L” Control Option



	PD140 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-16 <sup>D</sup>	M33x2 <sup>A</sup>	1" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

Note B: Metric 4-bolt flange port conforms to ISO 6162

Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

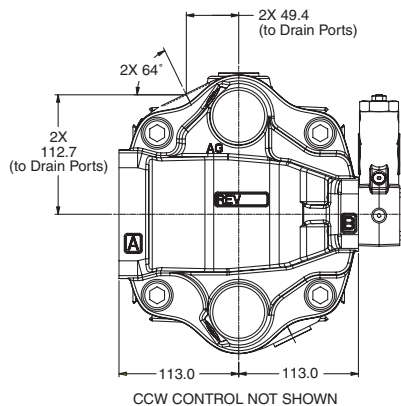
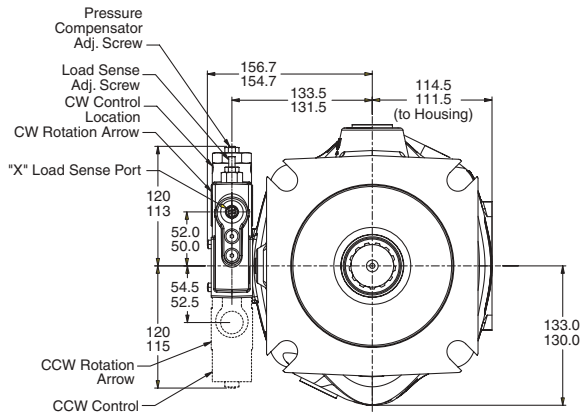
## Dimensional Data

Variable Displacement Piston Pumps  
Series PD

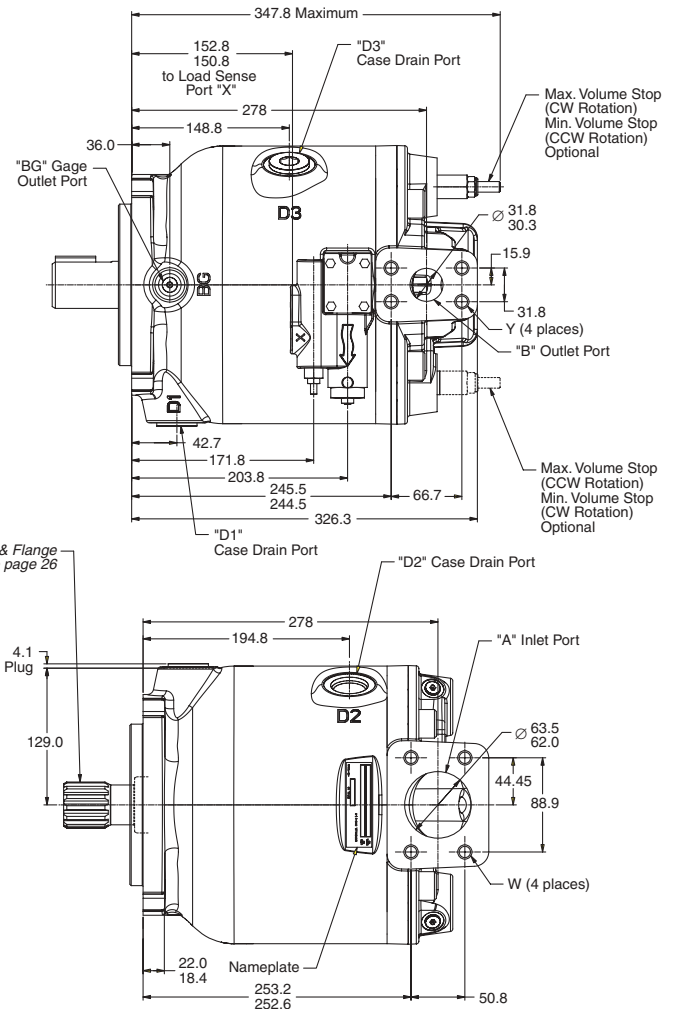
## Pump Installation - PD140

## Side Ports

## "L" Control Option



For Shaft & Flange Dimensions, see page 26



	PD140 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-16 <sup>D</sup>	M33x2 <sup>A</sup>	1" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

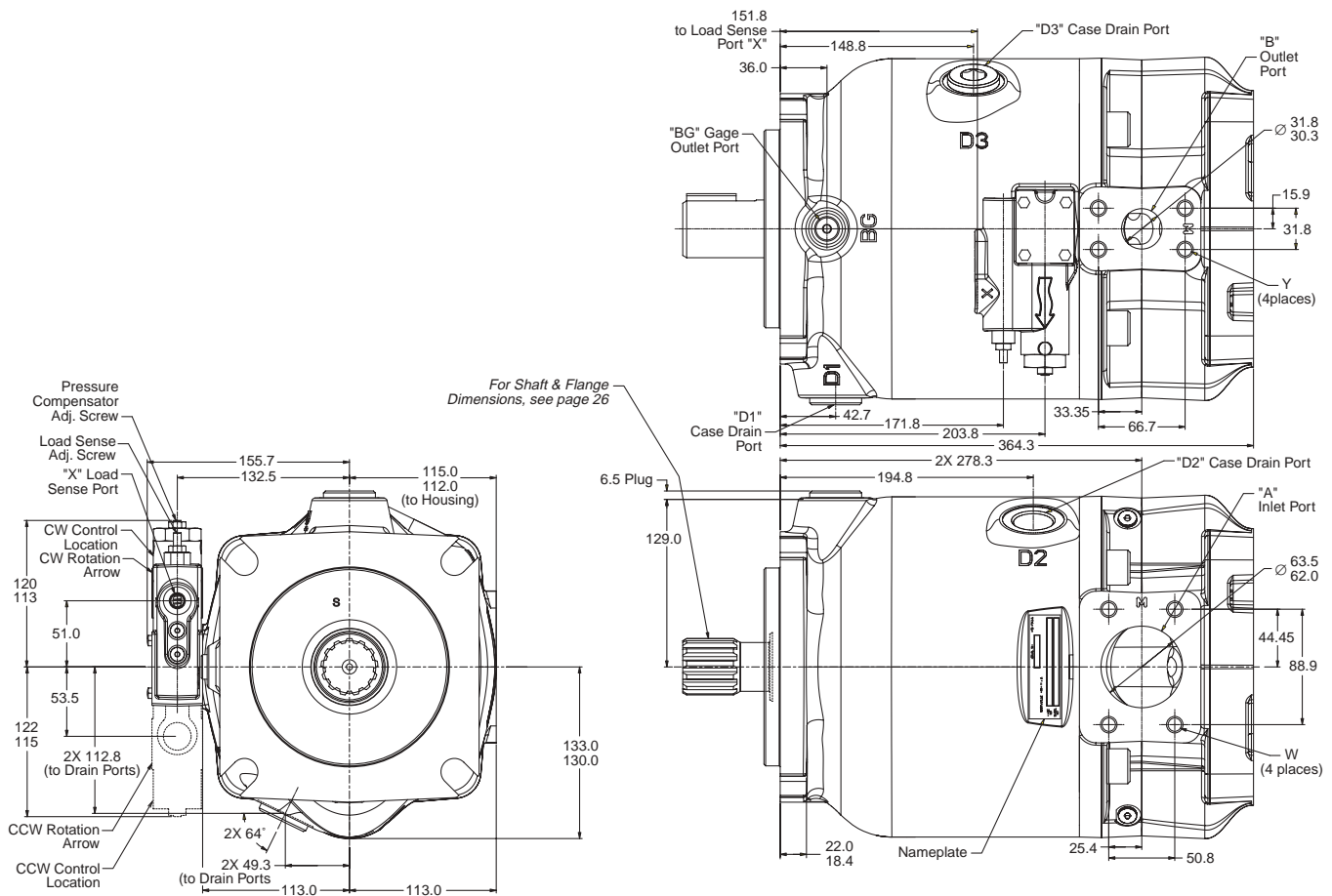
Note B: Metric 4-bolt flange port conforms to ISO 6162

Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

# Pump Installation - PD140 Side Ports with Thru-Drive "L" Control Option



Shaft Location	PD140 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE D 44-1 Key	1708
	SAE D 13T Spline	1708
	ISO E50N Key	1708
	ISO 24T Spline	1708
Thru-Drive End	Spline Coupling	854

	PD140 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 <sup>C</sup>	63mm DN 64 <sup>B</sup>	—
W Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
ØB Outlet	32mm code 62 <sup>C</sup>	32mm DN 32 <sup>B</sup>	—
Y Threads	½ - 13 UNC-2B <sup>C</sup>	M12 x 1.75 <sup>B</sup>	—
BG	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>
D1 D2 D3	SAE-16 <sup>D</sup>	M33x2 <sup>A</sup>	1" <sup>E</sup>
X	SAE-4 <sup>D</sup>	M12x1.5 <sup>A</sup>	¼" <sup>E</sup>

Note A: Metric o-ring boss port conform to ISO 6149-1

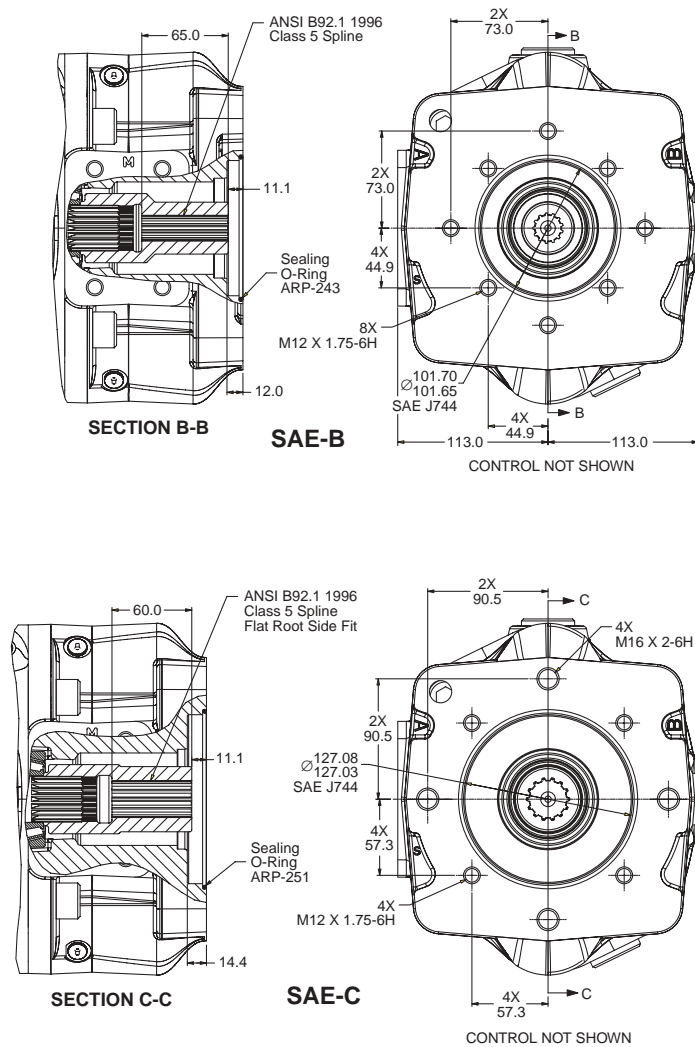
Note B: Metric 4-bolt flange port conforms to ISO 6162

Note C: Inch 4-bolt flange port conforms to SAE J518

Note D: Inch o-ring boss port conforms to SAE J514

Note E: BSP boss port conforms to ISO 228-1

# Pump Installation - PD140 Side Ports with Thru-Drive Mounting Options







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**2. Payment:** Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

**3. Delivery:** Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

**4. Warranty:** Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of 18 months from date of shipment from Parker Hannifin Corporation. **THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED.**

**NOTWITHSTANDING THE FOREGOING, THERE ARE NO WARRANTIES WHATSOEVER ON ITEMS BUILT OR ACQUIRED WHOLLY OR PARTIALLY, TO BUYER'S DESIGNS OR SPECIFICATIONS.**

**5. Limitation Of Remedy: SELLER'S LIABILITY ARISING FROM OR IN ANY WAY CONNECTED WITH THE ITEMS SOLD OR THIS CONTRACT SHALL BE LIMITED EXCLUSIVELY TO REPAIR OR REPLACEMENT OF THE ITEMS SOLD OR REFUND OF THE PURCHASE PRICE PAID BY BUYER, AT SELLER'S SOLE OPTION. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY KIND OR NATURE WHATSOEVER, INCLUDING BUT NOT LIMITED TO LOST PROFITS ARISING FROM OR IN ANY WAY CONNECTED WITH THIS AGREEMENT OR ITEMS SOLD HEREUNDER, WHETHER ALLEGED TO ARISE FROM BREACH OF CONTRACT, EXPRESS OR IMPLIED WARRANTY, OR IN TORT, INCLUDING WITHOUT LIMITATION, NEGLIGENCE, FAILURE TO WARN OR STRICT LIABILITY.**

**6. Changes, Reschedules and Cancellations:** Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

**7. Special Tooling:** A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges

paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

**8. Buyer's Property:** Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

**9. Taxes:** Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

**10. Indemnity For Infringement of Intellectual Property Rights:** Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

**11. Force Majeure:** Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

**12. Entire Agreement/Governing Law:** The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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## Parker Hannifin Corporation

### About Parker Hannifin Corporation

Parker Hannifin is a leading global motion-control company dedicated to delivering premier customer service. A Fortune 500 corporation listed on the New York Stock Exchange (PH), our components and systems comprise over 1,400 product lines that control motion in some 1,000 industrial and aerospace markets. Parker is the only manufacturer to offer its customers a choice of hydraulic, pneumatic, and electromechanical motion-control solutions. Our Company has the largest distribution network in its field, with over 7,500 distributors serving more than 400,000 customers worldwide.

### Parker's Charter

To be a leading worldwide manufacturer of components and systems for the builders and users of durable goods. More specifically, we will design, market and manufacture products controlling motion, flow and pressure. We will achieve profitable growth through premier customer service.

### Product Information

North American customers seeking product information, the location of a nearby distributor, or repair services will receive prompt attention by calling the Parker Product Information Center at our toll-free number: 1-800-C-PARKER (1-800-272-7537). In Europe, call 00800-C-PARKER-H (00800-2727-5374).

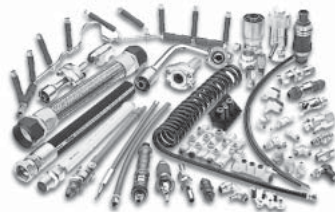
**The Aerospace Group** is a leader in the development, design, manufacture and servicing of control systems and components for aerospace and related high-technology markets, while achieving growth through premier customer service.



**The Climate & Industrial Controls Group** designs, manufactures and markets system-control and fluid-handling components and systems to refrigeration, air-conditioning and industrial customers worldwide.



**The Fluid Connectors Group** designs, manufactures and markets rigid and flexible connectors, and associated products used in pneumatic and fluid systems.



**The Seal Group** designs, manufactures and distributes industrial and commercial sealing devices and related products by providing superior quality and total customer satisfaction.



**The Hydraulics Group** designs, produces and markets a full spectrum of hydraulic components and systems to builders and users of industrial and mobile machinery and equipment.



**The Filtration Group** designs, manufactures and markets quality filtration and clarification products, providing customers with the best value, quality, technical support, and global availability.



**The Automation Group** is a leading supplier of pneumatic and electromechanical components and systems to automation customers worldwide.



**The Instrumentation Group** is a global leader in the design, manufacture and distribution of high-quality critical flow components for worldwide process instrumentation, ultra-high-purity, medical and analytical applications.





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