

HA/D 5735/97

1

2 2

2

3

5

7

10

Mobile Hydraulics

RE 29 184/12.02

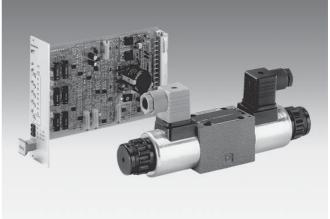
Replaces: 12.98

Proportional pressure reducing valve of 3-way design **Types 3DREP and 3DREPE**

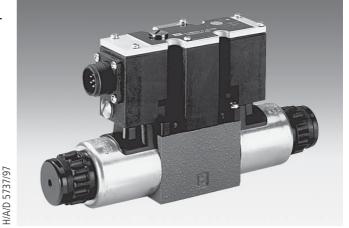
Nominal size 6 Series 2X Maximum operating pressure 100 bar Maximum flow 15 L/min

Overview of contents

Contents Page Features Ordering details Preferred types Symbols Function, section 4 and 5 Technical data Electrical connections, plug-in connectors Control electronics 5 and 6 Characteristic curves Unit dimensions 8 to 10



Type 3DREP 6 .- 2X/.. EG24N9K4... with plug-in connectors and associated control electronics (separate order)



Type 3DREPE 6 .- 2X/.. EG24N9K31... with integrated control electronics

Features

Throttle insert

- Directly controlled proportional valves for the control of the pressure and direction of a flow
- Operated via proportional solenoids with central thread and removable coil
- For subplate mounting: Porting pattern to DIN 24 340 part 2 Form A, ISO 4401 and CETOP-RP121H Subplates to catalogue sheet RE 45 052 (separate order), see pages 8 to 10
- Hand override, optional

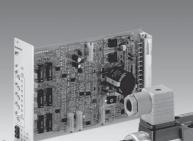
- Spring centred control spool
- Type 3DREPE with integrated control electronics, interface A1
- External control electronics for type 3DREP:
 - Analogue amplifier type VT-VSPA2-50-1X/... in Eurocard format (separate order), see page 5
 - Digital amplifier type VT-VSPD-1-1X/... in Eurocard format (separate order), see page 5
 - Electrical amplifier type VT 11118 of modular design • (separate order), see page 5

© 2003

by Bosch Rexroth AG, Industrial Hydraulics, D-97813 Lohr am Main

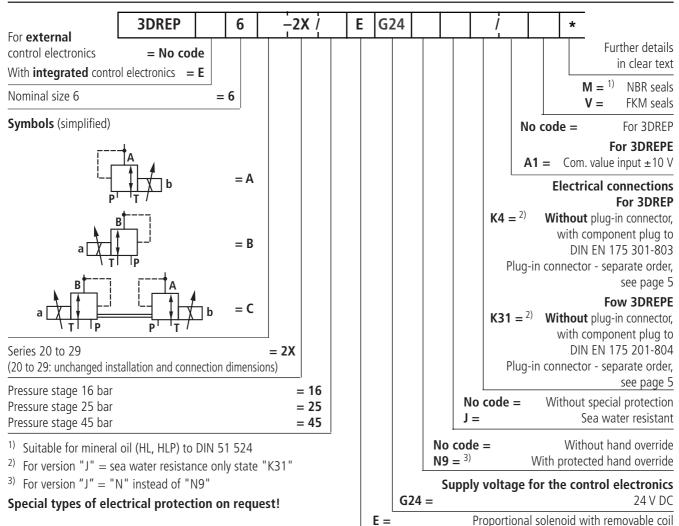
All rights reserved. No part of this document may be reproduced or stored, processed, duplicated or circulated using electronic systems, in any form or by means, without the prior written authorisation of Bosch Rexroth AG. In the event of contravention of the above provisions, the contravening party is obliged to pay compensation.

1/10





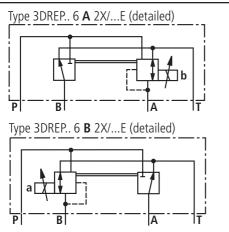
Ordering details

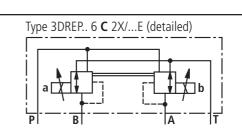


Preferred types (readily available)

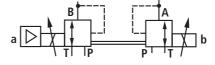
Material No.	Type 3DREP	Material No.	Type 3DREPE
R900954474	3DREP 6 A-2X/16EG24K4/M	R900954422	3DREPE 6 A-2X/16EG24K31/A1M
R900954417	3DREP 6 A-2X/25EG24K4/M	R900954423	3DREPE 6 A-2X/25EG24K31/A1M
R900954418	3DREP 6 A-2X/45EG24K4/M	R900954424	3DREPE 6 A-2X/45EG24K31/A1M
R900954419	3DREP 6 C-2X/16EG24K4/M	R900954425	3DREPE 6 C-2X/16EG24K31/A1M
R900954420	3DREP 6 C-2X/25EG24K4/M	R900954427	3DREPE 6 C-2X/25EG24K31/A1M
R900954421	3DREP 6 C-2X/45EG24K4/M	R900954428	3DREPE 6 C-2X/45EG24K31/A1M

Symbols





Example of a valve with integrated control electronics Type 3DREP**E**.. 6 **C** 2X/...E (simplified)



Function, section

The 3-way pressure reducing valve type 3DREP 6.. is directly operated by proportional solenoids. They convert an electrical input signal into a proportional pressure output signal.

The proportional solenoids are controlable wet pin DC solenoids with central thread and removable coil. The solenoids are controlled optionally via external control electronics (type 3DREP) or by integrated control electronics (type 3DREPE).

Design:

The valve mainly comprises of:

- Housing (1) with mounting surface
- Control spool (2) with pressure measuring spools (3 and 4)
- Solenoids (5 and 6) with central thread
- Optional integrated valve electronics (7).

Function:

- With the solenoids (5 and 6) de-energised the control spool
 (2) is held in its centre position by compression springs
- The control spool (2) is directly operated when one of the solenoids is energised.

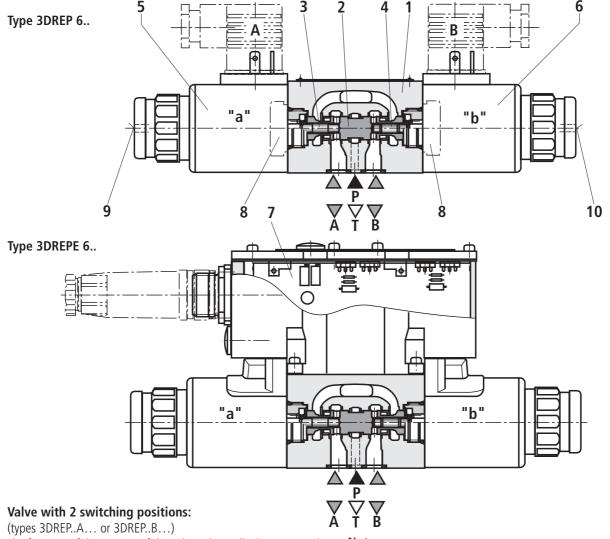
- E. g. by energising solenoid "a" (5).
- → The pressure measuring spool (3) and control spool (2) moves to the right in proportion to the electrical input signal.
- → The connection from P to B and A to T is via orifice form crosssections with progressive flow characteristics.
- De-energising of the solenoid (5).
 - \rightarrow The control spool (2) is returned to its centre position by the compression springs.

In the middle position the connections A and B to T are open, therefore the pressure fluid can freely flow to tank.

An optional hand override (9 and 10), makes it possible to move the control spool (2) without energising the solenoid.

Attention!

Unintended use of the hand override can cause uncontrolled machine movement!



The function of this version of the valve is basically the same as that of the valve with 3 switching positions. The 2 position valves are however only fitted with either solenoid "a" (5) or solenoid "b" (6). A plug (8) is fitted in place of the second solenoid.

Note:

Draining of the tank line is to be prevented. Taking the installation conditions into account a back pressure valve is to be fitted (back pressure approx. 2 bar).

Technical data (for applications outside these parameters, please consult us!)

General				
Valve type			3DREP	3DREPE
Installation			Optional, preferably horizontal	
Storage temperature range °C			— 20 to	+ 80
Ambient temperature range		°C	- 20 to + 70	-20 to + 50
Weight		kg	2.0	2.2
Hydraulic				
Operating pressure range	Port P	bar bar bar	20 to 100 for pressure stage 16 30 to 100 for pressure stage 25 50 to 100 for pressure stage 45	
	Port T	bar	0 to 30	
Max. flow		L/min	15 ($\Delta p = 50$ bar)	
Pressure fluid			Mineral oil (HL, HLP) to DIN 51 52 Further fluids on request!	4
Pressure fluid temperature range °C			-20 to + 80 (preferably + 40 to + 50)	
Viscosity range	r	mm²/s	20 to 380 (preferably 30 to 46)	
Cleanliness class to ISO code			Maximum permissible degree of cc fluid is to ISO 4406 class 17/15/12	
Hysteresis		%	≤ 5	
Repeatability accuracy		%	≤ 1	
Response sensitivity		%	≤ 0.5	
Reversal span		%	≤ 1	
Electrical, solenoid				
Valve type			3DREP	3DREPE
Voltage type			DC	
Signal type			Analogue	
Command value signal	Voltage input "A1"	V	_	± 10
Max. current per solenoid		А	1.5	2.5
Solenoid coil resistance	Cold value at 20 °C	Ω	4,8	2
	Max. warm value	Ω	7.2	3
Duty		%	100	
Coil temperature		°C	Up to 150	
Electrical connections	3DREP		With component plug to DIN EN 175 301-803	
			Plug-in connector to DIN EN 175 301-803 ²⁾	
3DREPE		With component plug to E DIN 43	563-AM6-3	
			Plug-in connector E DIN 43 563-B	F6-3/Pg11 ²⁾
Protection to DIN EN 60 529/VDE 0470 part 1			IP65 with mounted and fixed plug-	-in connector

 The cleanliness class stated for the components must be adhered too in hydraulic systems. Effective filtration prevents faults from occurring and at the same time increases the component service life.
 For the selection of filters see catalogue sheets RE 50 070, RE 50 076 and RE 50 081.

²⁾ Separate order, see page 5

Electrical, control electronics Integrated, control electronics for type 3DREPE Integrated into the valve, see page 6 Supply voltage Nominal voltage VDC 24 19 Lower limiting value V Upper limiting value 35 V Amplifier А 1.8 I_{max} Impulse current А 4 current consumption External, control electronics for type 3DREP Analogue amplifier - With 1 ramp time VT- VSPA2-50-1X/T1, to catalogue sheet RE 30 113 in Eurocard format ¹⁾ - With 5 ramp times VT- VSPA2-50-1X/T5, to catalogue sheet RE 30 113 Digitale amplifier in Eurocard format ¹⁾ VT-VSPD-1-1X/..., to catalogue sheet RE 30 123 Amplifier of modular design ¹⁾ VT 11118-1X/..., to catalogue sheet RE 30 218

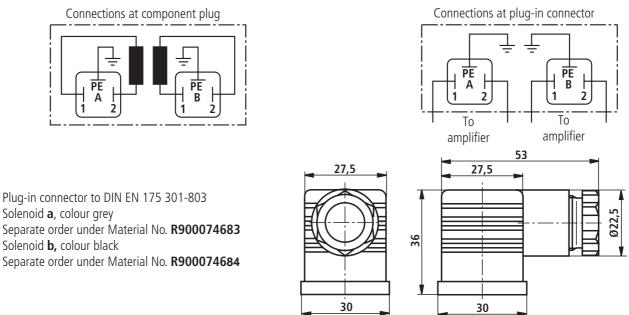
Technical data (for applications outside these parameters, please consult us!)

¹⁾ Separate order

For details regarding the **environmental simulation test** covering EMC (electro-magnetic compatibility), climate and mechanical loading see RE 29 184-U (declaration regarding environmental compatibility).

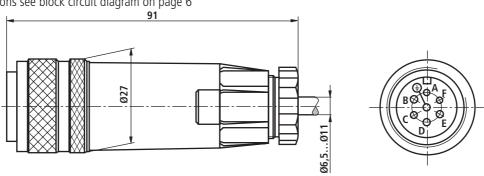
Electrical connections, plug-in connectors (dimensions in mm)

For **type 3DREP** (for **external** control electronics - not for version "J" = sea water resistant)



For **type 3DREPE** (with **integrated** control electronics and for version **"J"** = sea water resistant)

Plug-in connector to DIN EN 175 201-804 Separate order under Material No. **R900021267** (plastic version) For pin allocations see block circuit diagram on page 6



Note:

Integrated control electronics for type 3DREPE

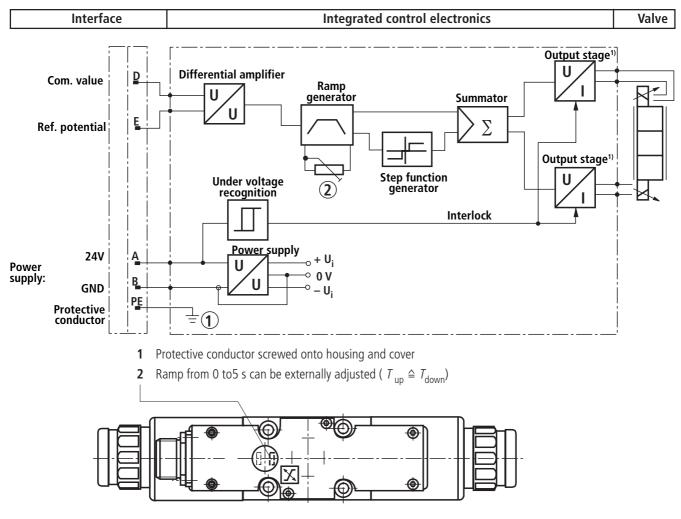
ation, component plug		Slot	Signal
A	Supply voltage	A B	24 VDC (19 to 35 VDC) GND
		С	n.c.
- ■ E ■ F = ÷	Differential input	D E	Com. value (± 10 V / 4 to 20 mA) ref. potential
		F	n.c.

⁽see below)

Command value: A positive command value (or 12 to 20 mA) at D and the reference potential at E results in pressure in A. A negative command value (or 12 to 4 mA) at D and the reference potential at E results in pressure in B. For a valve with one solenoid on side b (version A), a positive command value at D (4 to 20 mA) and the reference potential at E, results in pressure in A and for a valve with one solenoid on side a (version B) a positive command value at D (4 bis 20 mA) and the reference potential at E, results in pressure in B.

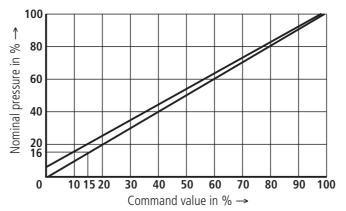
Connection cable: Recommended: - Up to 25 m cable length type LiYCY 5 x 0.75 mm² - Up to 50 m cable length type LiYCY 5 x 1.0 mm² Outside diameter 6.5 to 11 mm Only attach the screen to PE on the supply line.

Block circuit diagram / connection allocation for the integrated electronics

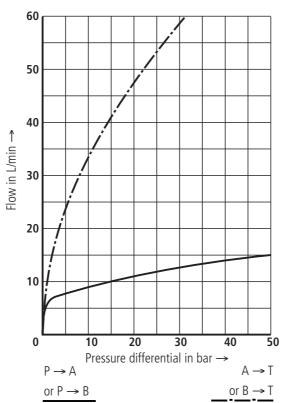


¹⁾ Output stages are current controlled

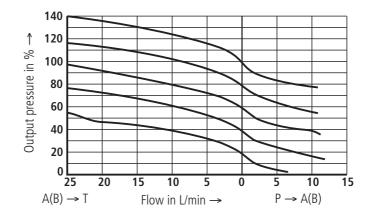
Pressure stages 16, 25 and 45 bar

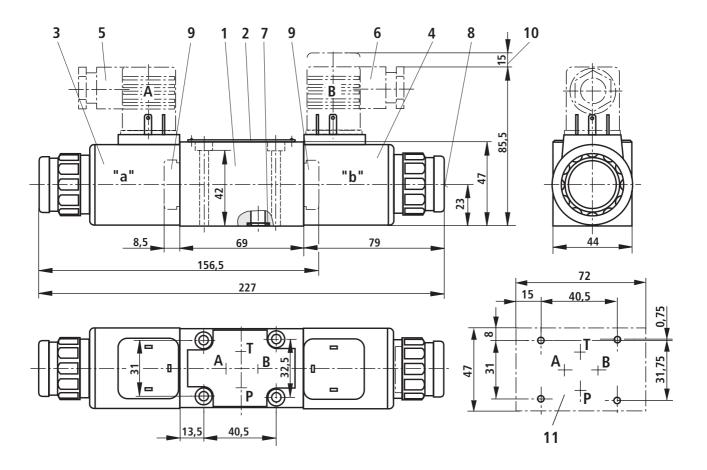


Pressure stages 16, 25 und 45 bar



Pressure-flow relationship





- 1 Valve housing
- 2 Name plate
- 3 Proportional solenoid "a"
- 4 Proportional solenoid "b"
- **5** Plug-in connector "A", colour grey (separate order, see page 5)
- 6 Plug-in connector "B", colour black (separate order, see page 5)
- 7 Identical seal rings for ports A, B, P and T
- 8 Protected hand override "N9"
- **9** Cover for valves with one solenoid (versions "A" or "B")
- **10** Space required to remove the plug-in connector
- **11** Machined valve mounting face and position of the ports

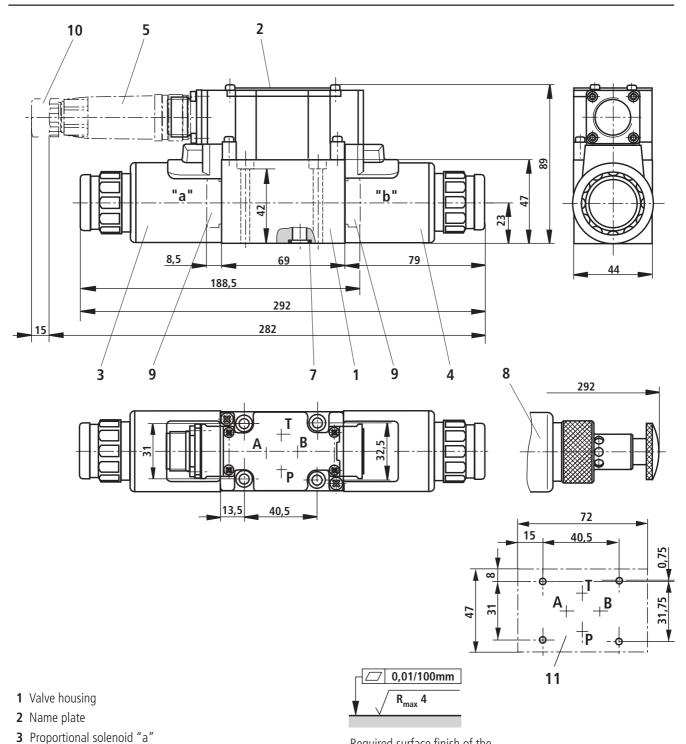
0,01/100mm
R _{max} 4

Required surface finish of the mating piece

Subplates	G 341/01 (G 1/4)
	G 342/01 (G 3/8)
	G 502/01 (G 1/2)
to catalogue shee	t RE 45 052 and

Valve fixing screws

M5 x 50 DIN 912-10.9; $M_A = 8.9$ Nm must be ordered separately.



- 4 Proportional solenoid "b"
- 5 Plug-in connector
- (separate order, see page 5) 7 Identical seal rings for ports A, B, P and T)
- 7 Identical sear hings for ports A, B, P ar
- 8 Protected hand override "N"
- **9** Cover for valves with one solenoid (versions "A" or "B")
- **10** Space required to remove the plug-in connector
- **11** Machined valve mounting face and position of the ports

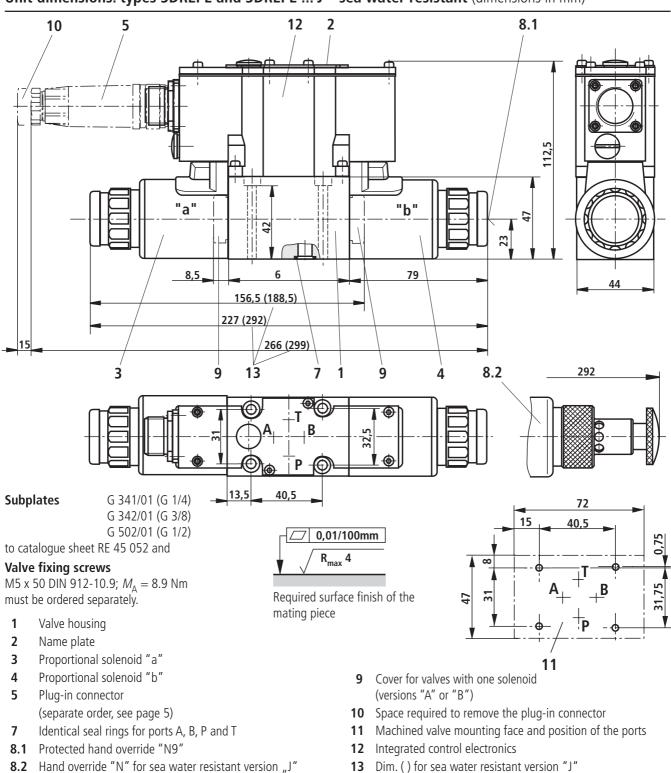
Required surface finish of the mating piece

Subplates	G 341/01 (G 1/4)
	G 342/01 (G 3/8)
	G 502/01 (G 1/2)
to catalogue shee	t RE 45 052 and

Valve fixing screws

M5 x 50 DIN 912-10.9; $M_A = 8.9$ Nm must be ordered separately.





Throttle insert

When used with a proportional directional valve type 4WRZ..., then the following throttle inserts are to be used for ports A and B:

Bosch Rexroth AG Industrial Hydraulics

D-97813 Lohr am Main Zum Eisengießer 1 • D-97816 Lohr am Main Telefon 0 93 52 / 18-0 Telefax 0 93 52 / 18-23 58 • Telex 6 89 418-0 eMail documentation@boschrexroth.de Internet www.boschrexroth.de

NS 10 16 25 32 52 Ø in mm 1.8 2.0 2.8 Material No. 00158510 00158547 00157948

Bosch Rexroth Limited

Cromwell Road, St Neots, Cambs, PE19 2ES Tel: 0 14 80/22 32 56 Fax: 0 14 80/21 90 52 E-mail: info@boschrexroth.co.uk The data specified above only serves to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The details stated do not release you from the responsibility for carrying out your own assessment and verification. It must be remembered that our products are subject to a natural process of wear and ageing.